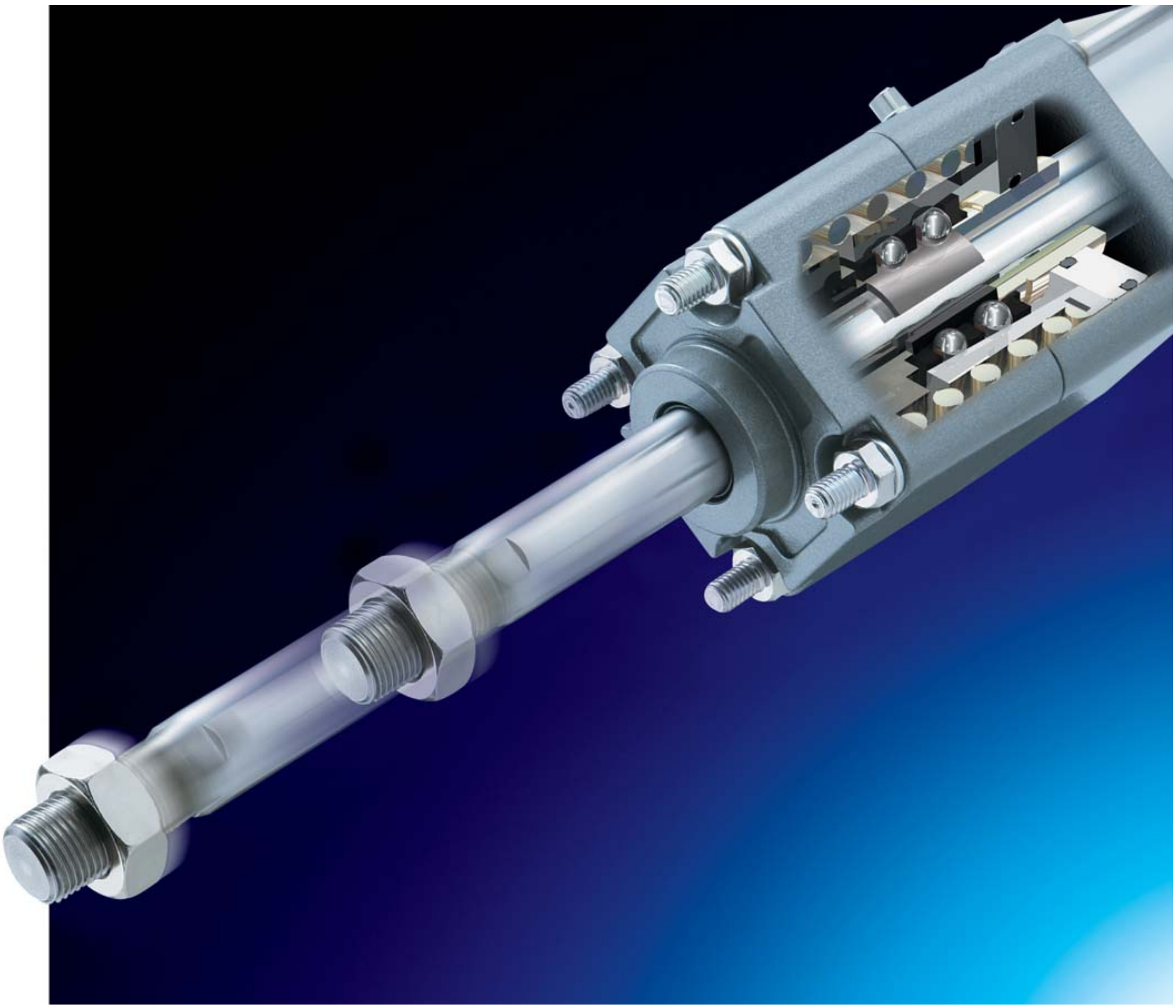
Cylinder with Lock

ø40, ø50, ø63, ø80, ø100

New

- **Suitable for intermediate stops, emergency stops and drop prevention**
- **2-color indication auto switches can be mounted to the cylinder.**
  - Small solid state type (D-M9□ series)
  - Magnetic field resistant solid state type (D-P3DW□ series)



Series CNA2

SMC

CAT.NAS20-206A

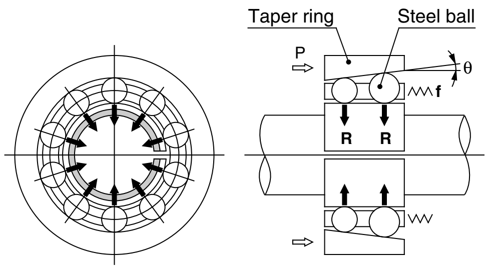
Suitable for intermediate stops,

Cylinder with Lock

Series CNA2

Simple construction

A force magnifying mechanism is employed based on the wedge effect of the taper ring and steel balls.



High locking efficiency

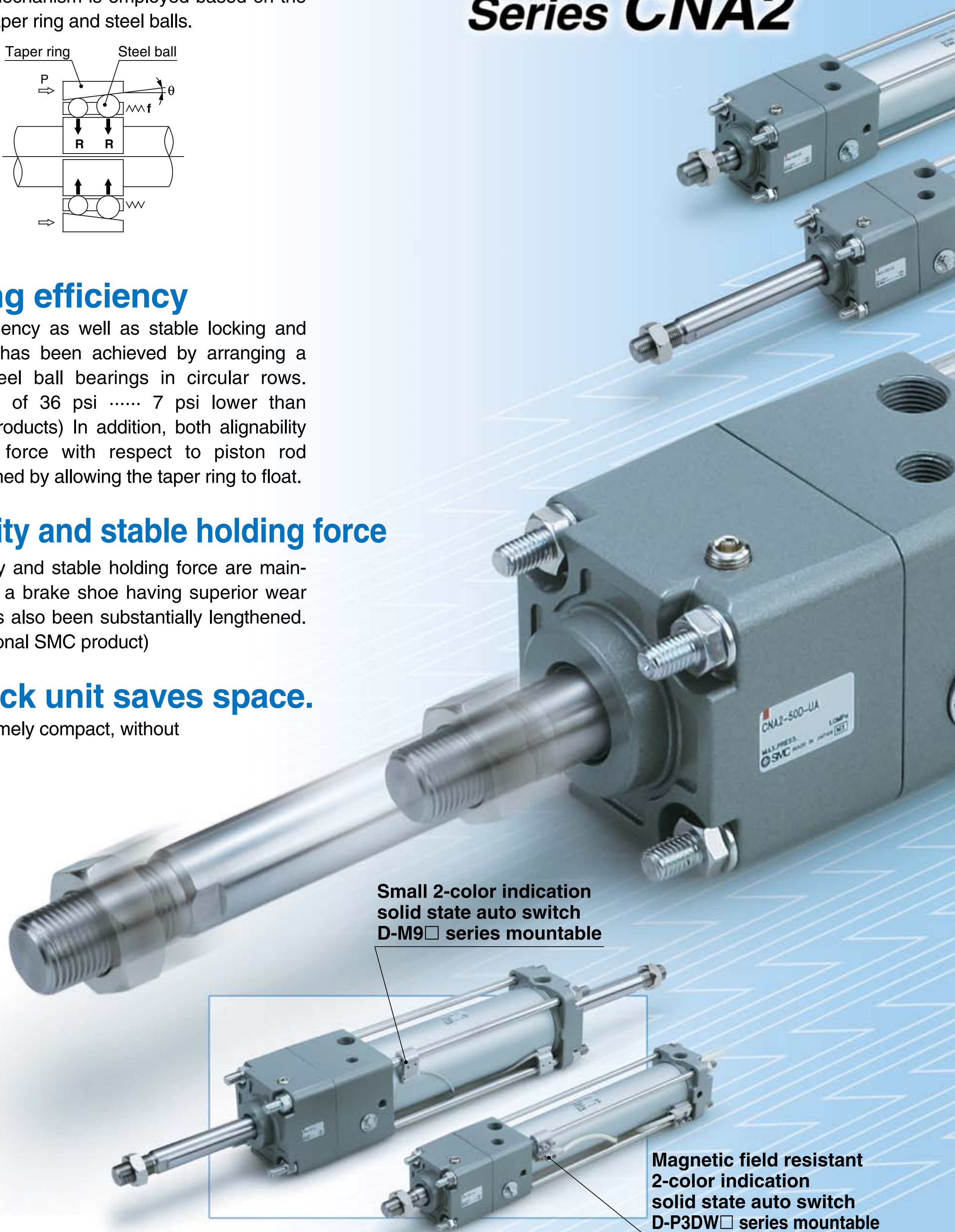
Greater locking efficiency as well as stable locking and unlocking operation has been achieved by arranging a large number of steel ball bearings in circular rows. (Unlocking pressure of 36 psi ······ 7 psi lower than conventional SMC products) In addition, both alignability and stable locking force with respect to piston rod eccentricity are obtained by allowing the taper ring to float.

High reliability and stable holding force

Outstanding durability and stable holding force are maintained by the use of a brake shoe having superior wear resistance, which has also been substantially lengthened. (Double the conventional SMC product)

Compact lock unit saves space.

The lock unit is extremely compact, without a large overhang.



SMC

emergency stops and drop prevention

Can be locked in both directions.

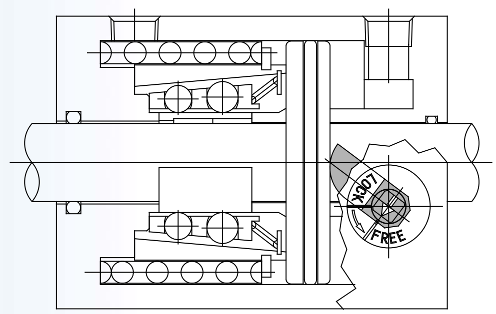
An equal holding force can be obtained on either reciprocating stroke of the cylinder.

Max. piston speed: 1000 mm/s

Can be operated at 50 to 1000 mm/s provided that it is within the allowable kinetic energy range.

Manual override for unlocking

Even if the air supply is blocked or exhausted, lock release is possible. The fail safe mechanism locks again when the manual override is released.



Design minimizes the influences of unlocking air quality.

Superior construction design against moisture and drainage in the compressed air has been realized by separating the locking mechanism and the unlocking chamber.

Series Variations

Series	Action	Type	Standard variations: Auto switch built-in magnet	Standard variations: With bellows	Locking type: Spring locking	Bore size (mm)	Max. stroke (mm)
Cylinder with lock CNA2 series	Double acting	Single rod CNA2 series	●	●	●	40	800
						50	1200
						63	1200
		Double rod CNA2W series	●	●	●	80	1400
						100	1500

Applicable Auto Switches

Reed auto switch	Band mounting	D-B54/B64, D-B59W, D-A3□ D-A44
	Tie-rod mounting	D-A9□, D-A54/A64, D-A59W D-A3□C, D-A44C
Solid state auto switch	Band mounting	D-G5□/K59, D-G5NTL D-G5□W/K59W, D-G5BAL D-G59F, D-G39/K39
	Tie-rod mounting	D-M9□, D-M9□W, D-M9□AL D-J51, D-F5NTL, D-F59F D-G39C/K39C, D-P3DW

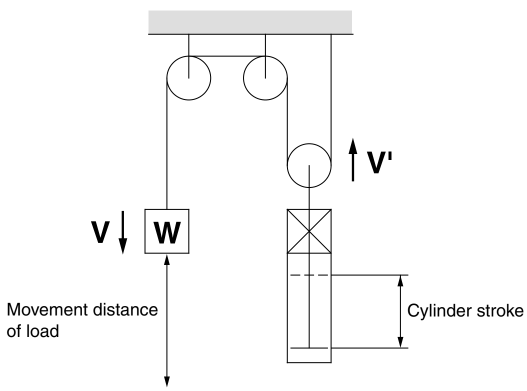
Series CNA2
Model Selection

Precautions on Model Selection

⚠ Warning

1. In order that the originally selected maximum speed is not exceeded, be certain to use a speed controller to adjust the total movement distance of the load so that movement takes place in no less than the applicable movement time.
   The movement time is the time that is necessary for the load to travel the total movement distance from the start without any intermediate stops.
2. In cases where the cylinder stroke and the movement distance of the load are different (double speed mechanism, etc.), use the movement distance of the load for selection purposes.

   Example)



3. The following selection example and procedures are based on use at the intermediate stop (including emergency stops during the operation). However, when the cylinder is in the locked state such as drop prevention, kinetic energy does not act upon it. Under these conditions, use the load weight at the maximum speed (V) of 100 mm/s shown in Chart (5) to (7) on page 2 depending on the operating pressure and select models.

Selection Example

- Load weight: **m** = 50 kg
- Movement distance: **st** = 500 mm
- Movement time: **t** = 2 s
- Load condition: Vertical downward = Load in direction of rod extension
- Operating pressure: **P** = 58 psi

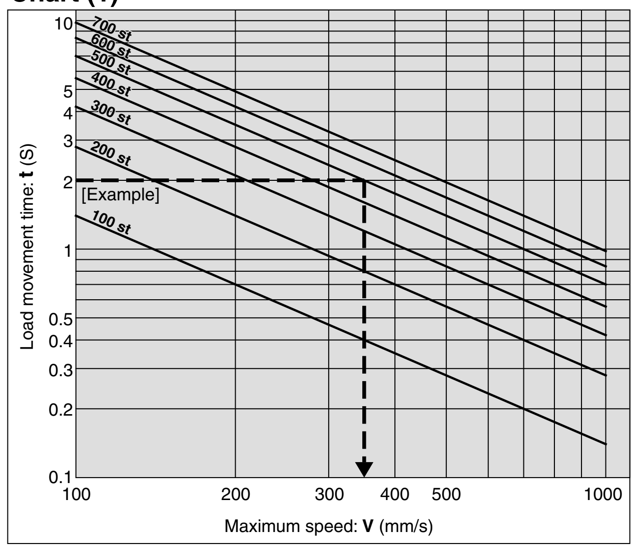
Step (1): From Chart (1) find the maximum movement speed of the load.
∴ Maximum speed **V** ≈ 350 mm/s

Step (2): Select Chart (6) based upon the load conditions and operating pressure, and then from the intersection of the maximum speed **V** = 350 mm/s found in Step (1), and the load weight **m** = 50 kg.
∴ ø63 → Decided the bore size CNA2□63 or more.

Step (1) Find the maximum load speed V.

Find the maximum load speed: **V** (mm/s) from the load movement time: **t** (s) and the movement distance: **st** (mm).

Chart (1)

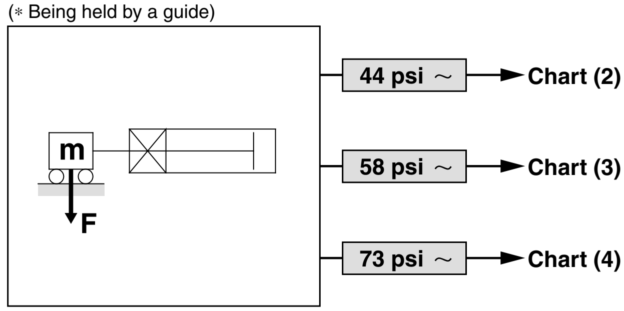


Step (2) Find the bore size.

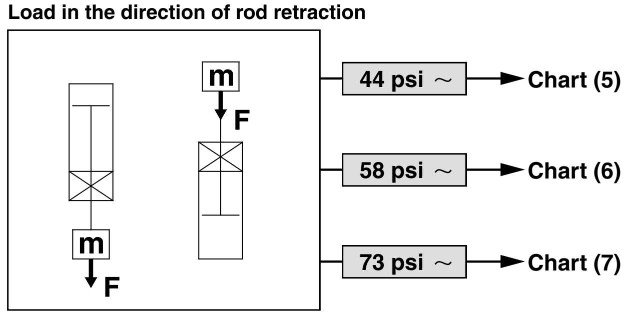
Select a chart based upon the load condition and operating pressure, and then find the point of intersection for the maximum speed found in Step (1) and the load weight. Select the bore size on the line above the point of intersection.

Load Condition | **Operating Pressure**

Load in the direction at the right angle to rod
(∗ Being held by a guide)



Load in the direction of rod extension
Load in the direction of rod retraction



Selection Chart

Chart (2)

44 psi ≤ **P** < 58 psi

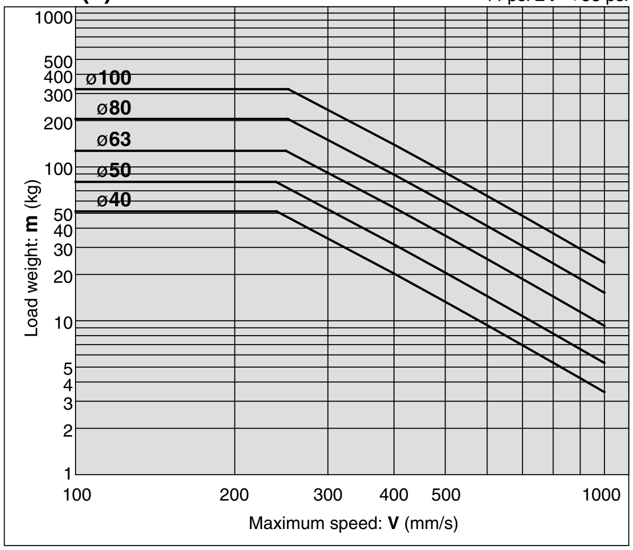


Chart (3)

58 psi ≤ **P** < 73 psi

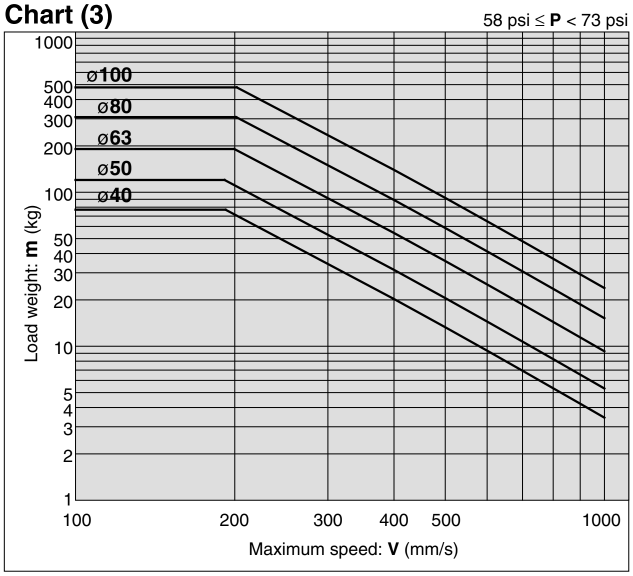


Chart (4)

73 psi ≤ **P**

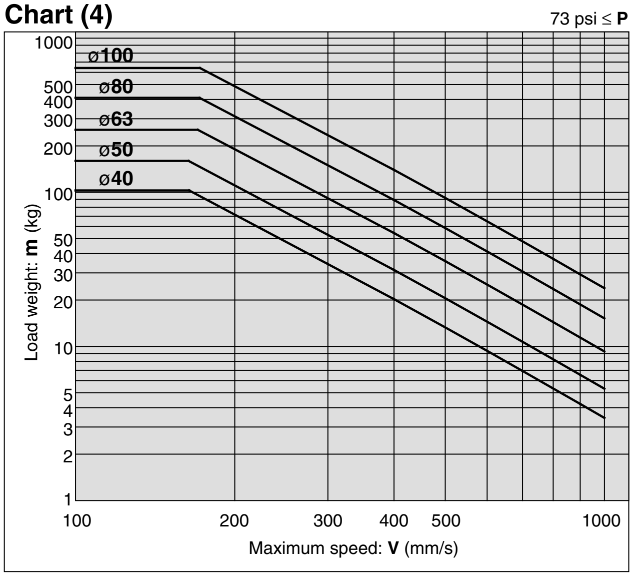


Chart (5)

44 psi ≤ **P** < 58 psi

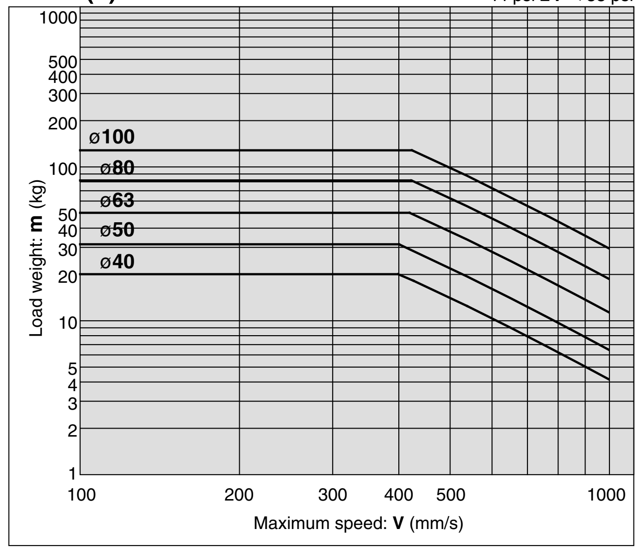


Chart (6)

58 psi ≤ **P** < 73 psi

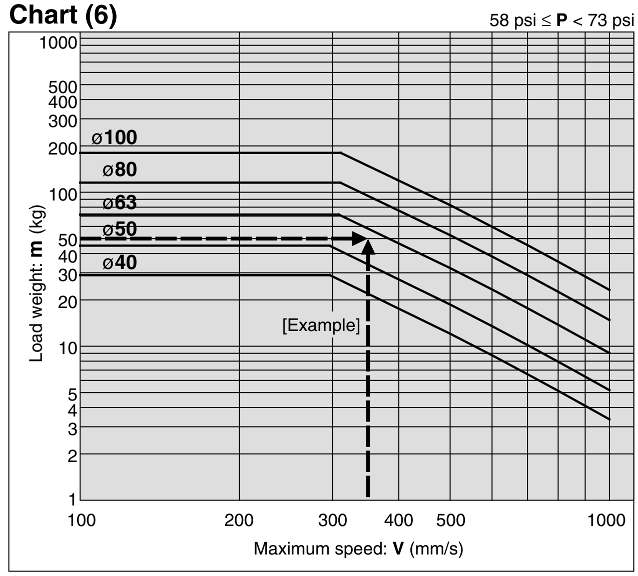
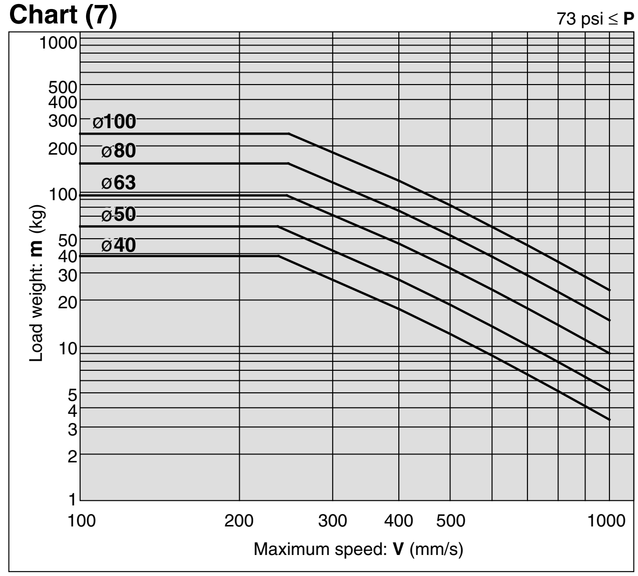


Chart (7)

73 psi ≤ **P**



Cylinder with Lock
Double Acting, Single Rod
Series CNA2
ø40, ø50, ø63, ø80, ø100

How to Order

CNA2 L ☐ 50 ☐ – 100 JN – D – ☐

With auto switch CDNA2 L 50 ☐ – 100 JN – D – M9BW ☐ – ☐

With auto switch
(Built-in magnet)

Mounting

B	Basic
L	Axial foot
F	Rod flange
G	Head flange
C	Single clevis
D	Double clevis
T	Center trunnion

Cylinder tube material

Nil	Aluminum tube
F *	Steel tube

* Auto switches are not available with steel tube.

Bore size

40	40 mm
50	50 mm
63	63 mm
80	80 mm
100	100 mm

Thread type

Nil	Rc
TN	NPT
TF	G

Cylinder stroke (mm)
Refer to the next page for standard stroke.

Locking direction

D	Both directions

Auto switch

Nil	Without auto switch

* For applicable auto switches, refer to the below table.

Made to Order
Refer to the next page for details.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

With bellows/cushion

Bellows	**J**	Nylon tarpaulin
	K	Heat resistant tarpaulin
Cushion	**Nil**	With double-side cushion
	N	Without cushion

* When the symbols are two or more, indicate them alphabetically.

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDNA2L40-100-D

Applicable Auto Switches/Refer to Best Pneumatics No. 3 for further information on auto switches.

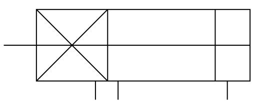
Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC		Load voltage AC	Auto switch model Tie-rod mounting	Auto switch model Band mounting	Lead wire length (m) 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	Pre-wired connector	Applicable load	
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	**M9N**	—	●	●	●	○	○	IC circuit	Relay, PLC
								—	**G59**	●	—	●	○	○		
				3-wire (PNP)				**M9P**	—	●	●	●	○	○		
								—	**G5P**	●	—	●	○	○		
				2-wire		12 V		**M9B**	—	●	●	●	○	○	—	
								—	**K59**	●	—	●	○	○		
					—	—	100 V, 200 V	**J51**	—	●	—	●	○	—		
		Terminal conduit		3-wire (NPN)	24 V	12 V	—	**G39C**	**G39**	—	—	—	—	—		
				2-wire				**K39C**	**K39**	—	—	—	—	—	IC circuit	
	Diagnostic indication (2-color indication)	Grommet		3-wire (NPN)		5 V, 12 V		**M9NW**	—	●	●	●	○	○		
								—	**G59W**	●	—	●	○	○		
				3-wire (PNP)				**M9PW**	—	●	●	●	○	○		
								—	**G5PW**	●	—	●	○	○		
				2-wire		12 V		**M9BW**	—	●	●	●	○	○	—	
								—	**K59W**	●	—	●	○	○		
	Water resistant (2-color indication)			3-wire (NPN)		5 V, 12 V		**M9NA**	—	○	○	●	○	○		
				3-wire (PNP)				**M9PA**	—	○	○	●	○	○		
				2-wire		12 V		**M9BA**	—	○	○	●	○	○		
								—	**G5BA**	—	—	●	○	○		
	With diagnostic output (2-color indication)			4-wire (NPN)		5 V, 12 V		**F59F**	**G59F**	●	—	●	○	○	IC circuit	
	Magnetic field resistant (2-color indication)			2-wire (Non-polar)		—		**P3DW**	—	●	—	●	●	○	—	
Reed auto switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	**A96**	—	●	—	●	—	—	IC circuit	—
				2-wire	24 V	12 V	100 V	**A93**	—	●	—	●	—	—	—	Relay, PLC
			No				100 V or less	**A90**	—	●	—	●	—	—	IC circuit	
			Yes				100 V, 200 V	**A54**	**B54**	●	—	●	●	—	—	
			No				200 V or less	**A64**	**B64**	●	—	●	—	—		
		Terminal conduit	Yes				—	**A33C**	**A33**	—	—	—	—	—		PLC
							100 V, 200 V	**A34C**	**A34**	—	—	—	—	—		Relay, PLC
		DIN terminal						**A44C**	**A44**	—	—	—	—	—		
	Diagnostic indication (2-color indication)	Grommet				—	—	**A59W**	**B59W**	●	—	●	—	—		

* Lead wire length symbols: 0.5 m ······ Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ

* Solid state auto switches marked with "○" are produced upon receipt of order.

* Since there are other applicable auto switches than listed, refer to page 28 for details.
* For details about auto switches with pre-wired connector, refer to Best Pneumatics No. 3. Refer to CAT.ES20-201 catalog for the D-P3DW☐.
* The D-A9☐/M9☐☐☐/P3DW☐ auto switches are shipped together, (but not assembled). (Only auto switch mounting brackets are assembled at the time of shipment for the D-A9☐/M9☐☐☐.)

Symbol
Double acting,
Single rod



Specifications

Bore size (mm)	40	50	63	80	100
Lubrication	Not required (Non-lube)				
Action	Double acting				
Proof pressure	218 psi				
Max. operating pressure	145 psi				
Min. operating pressure	12 psi				
Piston speed	50 to 1000 mm/s *				
Ambient and fluid temperature	Without auto switch: 15 to 160°F (No freezing) With auto switch: 15 to 140°F (No freezing)				
Cushion	Air cushion				
Stroke length tolerance	Up to 250: $^{+1.0}_{0}$, 251 to 1000: $^{+1.4}_{0}$, 1001 to 1500: $^{+1.8}_{0}$				
Mounting	Basic, Axial foot, Rod flange, Head flange, Single clevis, Double clevis, Center trunnion				

* Load limits exist depending on the piston speed when locked, mounting direction and operating pressure.

Lock Specifications

Bore size (mm)	40	50	63	80	100
Locking action	Spring locking (Exhaust locking)				
Unlocking pressure	36 psi or more				
Lock starting pressure	29 psi or less				
Max. operating pressure	145 psi				
Locking direction	Both directions				
Holding force (N)	882	1370	2160	3430	5390

* Be sure to select cylinders in accordance with the procedures on page 1.

Standard Stroke

For cases with auto switches, refer to the table of minimum stroke for auto switch mounting on pages 25 and 26.

Bore size (mm)	Standard stroke (mm) Note 1)	Long stroke (mm) Note 2)
40	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500	800
50, 63	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600	1200
80, 100	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700	ø80: 1400 ø100: 1500

Note 1) Intermediate strokes other than the above are produced upon receipt of order. Spacers are not used for intermediate strokes.
Note 2) Long stroke applies to the axial foot and the rod flange. When exceeding the stroke range for each bracket, determine the maximum stroke referring to the Selection Table (front matter 29 in Best Pneumatics No. 2).

Stopping Accuracy

(mm)

Lock type	Piston speed (mm/s)			
	100	300	500	1000
Spring locking	±0.3	±0.6	±1.0	±2.0

Condition: Lateral, Supply pressure P = 73 psi
Load weight ······ Upper limit of allowed value
Solenoid valve for locking mounted on the unlocking port
Maximum value of stopping position dispersion from 100 measurements

Made to Order
(For details, refer to Best Pneumatics No. 3.)

Symbol	Specifications
—XA□	Change of rod end shape
—XC3	Special port location
—XC4	With heavy duty scraper
—XC11	Dual stroke cylinder/Single rod
—XC14	Change of trunnion bracket mounting position
—XC15	Change of tie-rod length
—XC35	With coil scraper

Refer to pages 23 to 28 for cylinders with auto switches.

- Minimum stroke for auto switch mounting
- Auto switch proper mounting position (detection at stroke end) and mounting height
- Operating range
- Auto switch mounting bracket/Part no.

Minimum mountable stroke for a cylinder with auto switch(es)

⚠ Caution

1. **Each switch and mounting style of cylinder has a different minimum mountable stroke. Be especially careful of the center trunnion style.**
(Refer to pages 25 and 26 for details.)

Mounting Bracket/Part No.

Bore size (mm)	40	50	63	80	100
Axial foot *	CA2-L04	CA2-L05	CA2-L06	CA2-L08	CA2-L10
Flange	CA2-F04	CA2-F05	CA2-F06	CA2-F08	CA2-F10
Single clevis	CA2-C04	CA2-C05	CA2-C06	CA2-C08	CA2-C10
Double clevis **	CA2-D04	CA2-D05	CA2-D06	CA2-D08	CA2-D10

* When ordering axial foot bracket, order 2 pieces per cylinder.
** Clevis pin, flat washer and split pin are shipped together with double clevis.

Bellows Material

Symbol	Bellows material	Max. ambient temperature
J	Nylon tarpaulin	160°F
K	Heat resistant tarpaulin	230°F *

* Maximum ambient temperature for bellows itself

Accessories

Mounting		Basic	Axial foot	Rod flange	Head flange	Single clevis	Double clevis	Center trunnion
Standard equipment	Rod end nut	●	●	●	●	●	●	●
	Clevis pin	—	—	—	—	—	●	—
Option	Single knuckle joint	●	●	●	●	●	●	●
	Double knuckle joint (With pin)	●	●	●	●	●	●	●
	With bellows	●	●	●	●	●	●	●

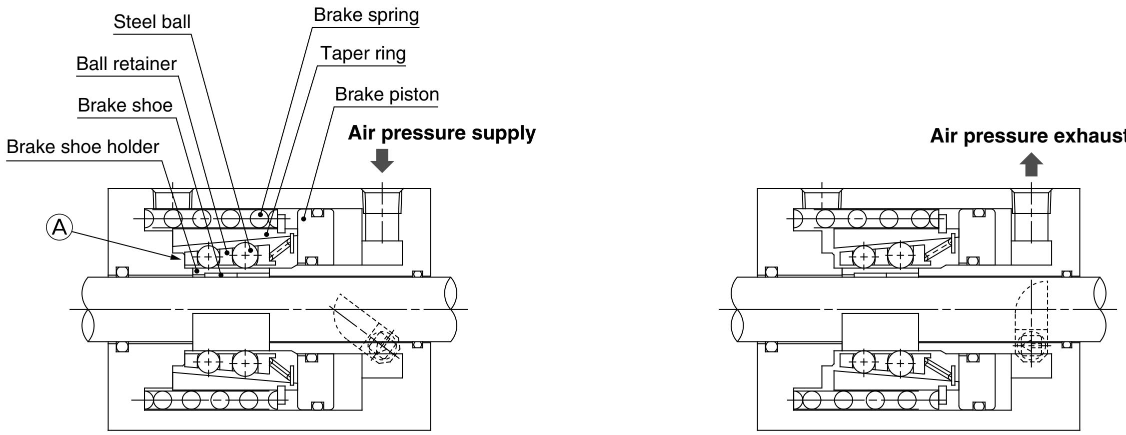
Weight

(kg)

Bore size (mm)			40	50	63	80	100
Basic weight	Basic	Aluminum tube	1.65	2.59	3.94	7.05	10.37
		Steel tube	1.70	2.65	3.98	7.21	10.58
	Axial foot	Aluminum tube	1.84	2.63	4.28	7.72	11.36
		Steel tube	1.89	2.67	4.32	7.88	11.57
	Flange	Aluminum tube	2.02	2.86	4.73	8.50	12.29
		Steel tube	2.07	2.90	4.77	8.66	12.50
	Single clevis	Aluminum tube	1.88	2.75	4.57	8.16	12.15
		Steel tube	1.93	2.79	4.61	8.32	12.36
	Double clevis	Aluminum tube	1.92	2.84	4.73	8.45	12.67
		Steel tube	1.97	2.88	4.77	8.61	12.88
	Center trunnion	Aluminum tube	2.10	2.94	4.83	8.75	12.77
		Steel tube	2.20	3.04	5.03	9.04	13.16
Additional weight per each 50 mm of stroke	Mounting bracket	Aluminum tube	0.20	0.25	0.31	0.46	0.58
		Steel tube	0.28	0.35	0.43	0.70	0.87
Accessory bracket	Single knuckle joint		0.23	0.26	0.26	0.60	0.83
	Double knuckle joint (With pin)		0.37	0.43	0.43	0.87	1.27

Calculation: (Example) **CNA2L40-100-D**
Basic weight ··············· 1.84 (Axial foot, ø40)
Additional weight ······· 0.20/50 stroke
Cylinder stroke ·········· 100 stroke
1.84 + 0.20 x 100/50 = 2.24 kg

Construction Principle



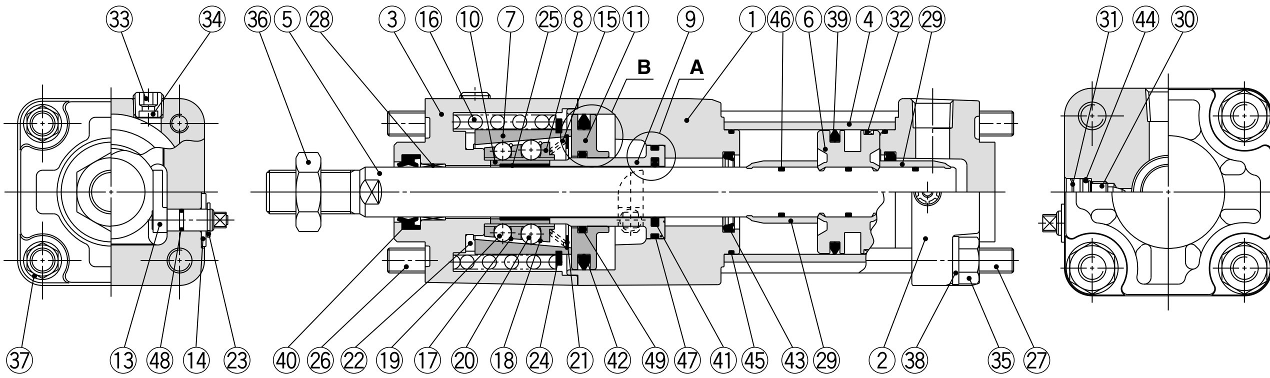
Unlocked state **Locked state**

Spring locking (Exhaust locking)

The spring force which acts upon the taper ring is magnified by a wedge effect, and is conveyed to all of the numerous steel balls which are arranged in two circles. These act on the brake shoe holder and brake, which lock the piston rod by tightening against it with a large force.

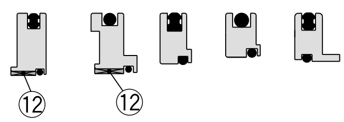
Unlocking is accomplished when air pressure is supplied to the unlocking port. The brake piston and taper ring oppose the spring force, moving to the left side, and the ball retainer strikes the cover section A. The braking force is released as the steel balls are removed from the taper ring by the ball retainer.

Construction

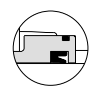


B section (Release piston bushing)

ø100 ø80 ø63 ø50 ø40



A section: ø50 to ø100



Component Parts

No.	Description	Material	Note
1	**Rod cover**	Aluminum alloy	Metallic painted after hard anodized
2	**Head cover**	Aluminum alloy	Metallic painted
3	**Cover**	Aluminum alloy	Metallic painted after chromated
4	**Cylinder tube**	Aluminum alloy	Hard anodized
5	**Piston rod**	Carbon steel	Hard chrome plated
6	**Piston**	Aluminum alloy	Chromated
7	**Taper ring**	Bearing steel	Heat treated
8	**Ball retainer**	Special resin	
9	**Piston guide**	Carbon steel	Zinc chromated
10	**Brake shoe holder**	Special steel	Heat treated
11	**Release piston**	Aluminum alloy	Hard anodized (ø40, ø50, ø63) Chromated (ø80, ø100)
12	**Release piston bushing**	Steel + Special resin	Only ø80, ø100
13	**Unlocking cam**	Chromium molybdenum steel	Zinc chromated
14	**Washer**	Rolled steel	Zinc chromated
15	**Retainer pre-load spring**	Stainless steel wire	
16	**Brake spring**	Steel wire	Zinc chromated
17	**Clip A**	Stainless steel	
18	**Clip B**	Stainless steel	
19	**Steel ball A**	Bearing steel	
20	**Steel ball B**	Bearing steel	
21	**Tooth ring**	Stainless steel	
22	**Bumper**	Urethane	
23	**Type C retaining ring for unlocking cam shaft**	Carbon tool steel	
24	**Type C retaining ring for taper ring**	Carbon tool steel	
25	**Brake shoe**	Special friction material	
26	**Unit holding tie-rod**	Carbon steel	Chromated
27	**Tie-rod**	Carbon steel	Zinc chromated
28	**Bushing**	Copper alloy	
29	**Cushion ring**	Aluminum alloy	Anodized
30	**Cushion valve**	Steel wire	Electroless nickel plated
31	**Stop ring**	Steel for spring	
32	**Wear ring**	Special resin	
33	**Hexagon socket head plug**	Carbon steel	Nickel plated

Component Parts

No.	Description	Material	Note
34	**Element**	Bronze	
35	**Tie-rod nut**	Rolled steel	Nickel plated
36	**Rod end nut**	Rolled steel	Nickel plated
37	**Spring washer**	Steel wire	Chromated
38	**Spring washer**	Steel wire	Chromated
39	**Piston seal**	NBR	
40	**Rod seal A**	NBR	
41	**Rod seal B**	NBR	
42	**Release piston seal**	NBR	
43	**Cushion seal**	Urethane	
44	**Cushion valve seal**	NBR	
45	**Tube gasket**	NBR	
46	**Piston gasket**	NBR	
47	**Piston guide gasket**	NBR	
48	**Unlocking cam gasket**	NBR	
49	**O-ring**	NBR	

Replacement Parts/Seal Kit

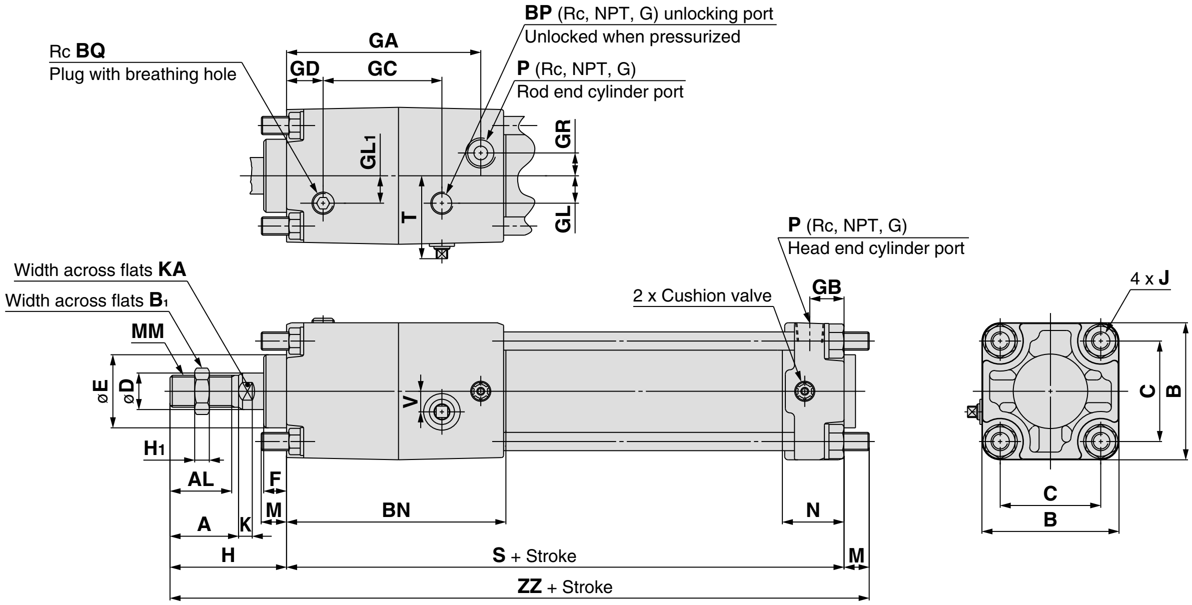
Bore size (mm)	Kit no.	Contents
40	MB 40-PS	
50	MB 50-PS	
63	MB 63-PS	Including 39, 40, 43, 45.
80	MB 80-PS	
100	MB100-PS	

∗ Since the lock of the CNA2 series cannot be disassembled and is normally replaced as a unit, kits are for the cylinder section only. These can be ordered using the order number for each bore size.

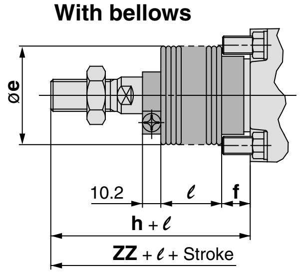
∗ Seal kit includes a grease pack (ø40 and ø50: 10 g, ø63 and ø80: 20 g, ø100: 30 g).
Order with the following part number when only the grease pack is needed.
Grease pack part number: GR-S-010 (10 g), **GR-S-020** (20 g)

Dimensions

Basic (B): CNA2B



With bellows



(mm)

Bore size (mm)	Stroke range (mm)	A	AL	B	B_1	BN	BP	BQ	C	D	E	F	GA	GB	GC	GD	GL	GL_1	GR	H	H_1	J	K
40	Up to 500	30	27	60	22	96	1/8	1/8	44	16	32	10	85	15	50	16	12	12	10	51	8	M8 x 1.25	6
50	Up to 600	35	32	70	27	108	1/4	1/8	52	20	40	10	95	17	56	20	13	15	12	58	11	M8 x 1.25	7
63	Up to 600	35	32	86	27	115	1/4	1/4	64	20	40	10	102	17	65	20	18	12	15	58	11	M10 x 1.25	7
80	Up to 750	40	37	102	32	139	1/4	1/4	78	25	52	14	123	21	79.5	20	23	18	17	71	13	M12 x 1.75	10
100	Up to 750	40	37	116	41	160	1/4	1/4	92	30	52	14	144	21	93.5	22	25	20	19	72	16	M12 x 1.75	10

(mm)

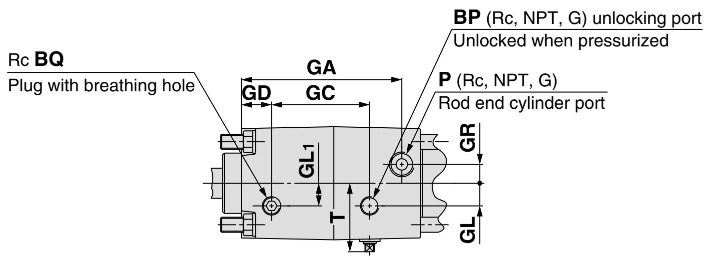
Bore size (mm)	KA	M	MM	N	P	S	T	V	ZZ
40	14	11	M14 x 1.5	27	1/4	153	37.5	9	215
50	18	11	M18 x 1.5	30	3/8	168	44	11	237
63	18	14	M18 x 1.5	31	3/8	182	52.5	12	254
80	22	17	M22 x 1.5	37	1/2	218	59.5	15	306
100	26	17	M26 x 1.5	40	1/2	246	69.5	15	335

With Bellows (mm)

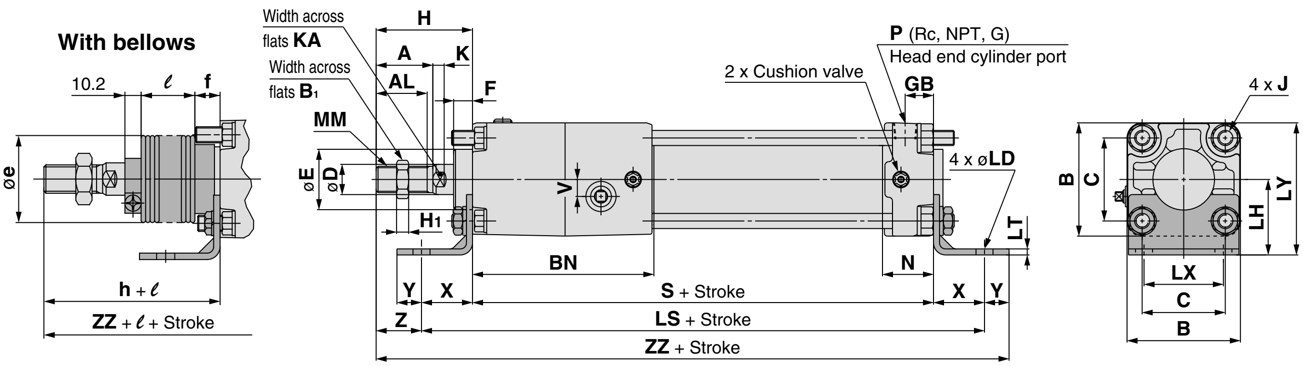
Bore size (mm)	Stroke range (mm)	e	f	h	ℓ	ZZ
40	20 to 500	43	11.2	59	1/4 stroke	223
50	20 to 600	52	11.2	66	1/4 stroke	245
63	20 to 600	52	11.2	66	1/4 stroke	262
80	20 to 750	65	12.5	80	1/4 stroke	315
100	20 to 750	65	14	81	1/4 stroke	344

Dimensions

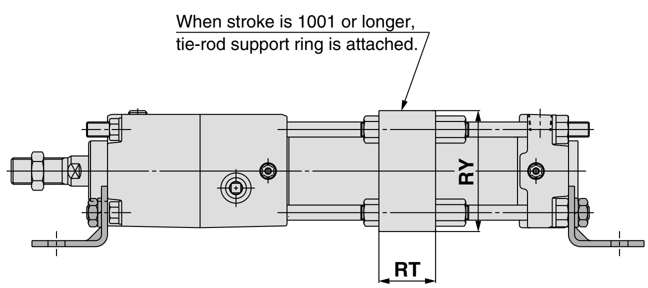
Axial foot (L): CNA2L



With bellows



Long stroke (ø50 to ø100)
1001 stroke or longer



(mm)

Bore size (mm)	Stroke range (mm)	A	AL	B	B_1	BN	BP	BQ	C	D	E	F	GA	GB	GC	GD	GL	GL_1	GR	H	H_1	J	K
40	Up to 800	30	27	60	22	96	1/8	1/8	44	16	32	10	85	15	50	16	12	12	10	51	8	M8 x 1.25	6
50	Up to 1200	35	32	70	27	108	1/4	1/8	52	20	40	10	95	17	56	20	13	15	12	58	11	M8 x 1.25	7
63	Up to 1200	35	32	86	27	115	1/4	1/4	64	20	40	10	102	17	65	20	18	12	15	58	11	M10 x 1.25	7
80	Up to 1400	40	37	102	32	139	1/4	1/4	78	25	52	14	123	21	79.5	20	23	18	17	71	13	M12 x 1.75	10
100	Up to 1500	40	37	116	41	160	1/4	1/4	92	30	52	14	144	21	93.5	22	25	20	19	72	16	M12 x 1.75	10

(mm)

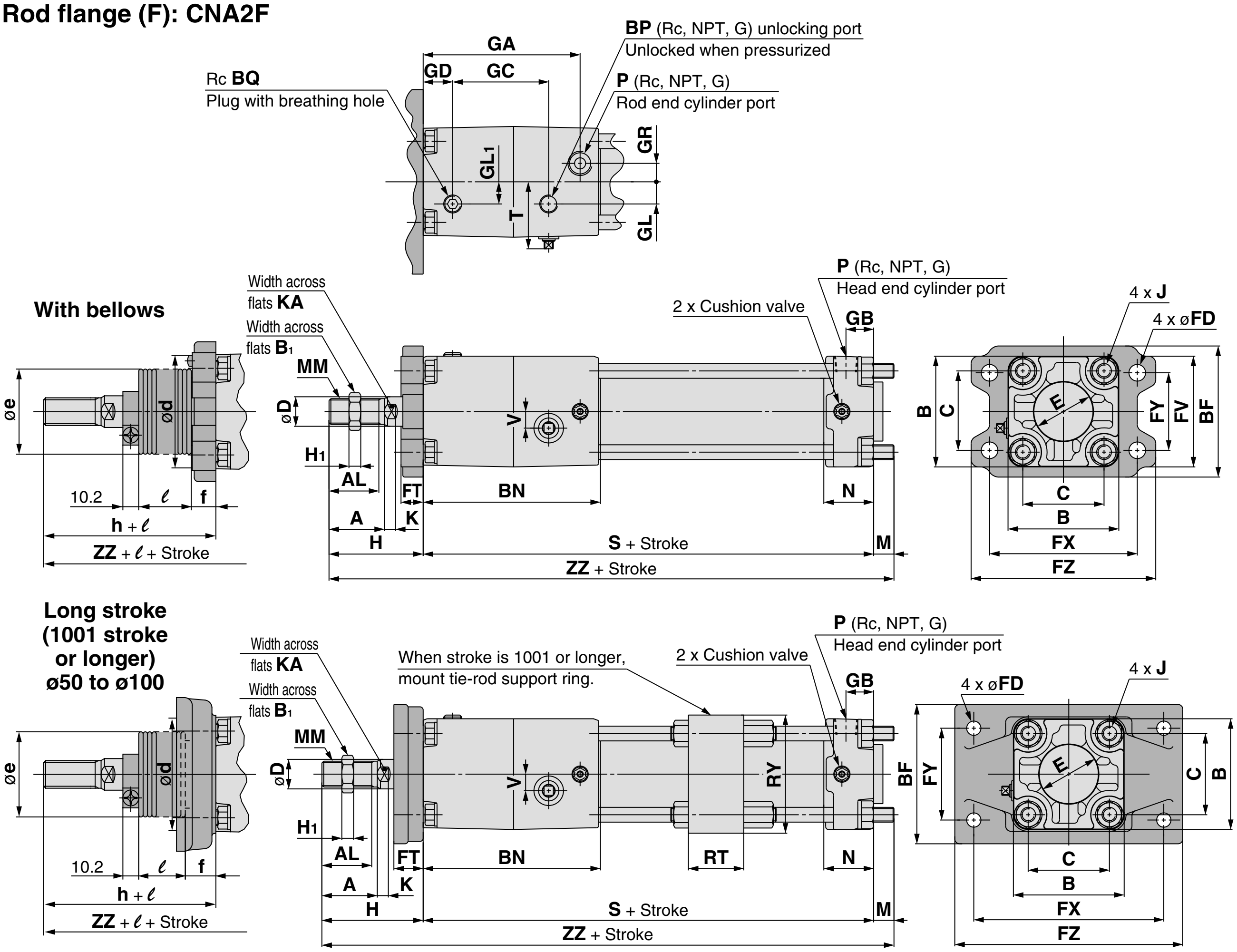
Bore size (mm)	KA	LD	LH	LS	LT	LX	LY	MM	N	P	RT	RY	S	T	V	X	Y	Z	ZZ
40	14	9	40	207	3.2	42	70	M14 x 1.5	27	1/4	—	—	153	37.5	9	27	13	24	244
50	18	9	45	222	3.2	50	80	M18 x 1.5	30	3/8	30	76	168	44	11	27	13	31	266
63	18	11.5	50	250	3.2	59	93	M18 x 1.5	31	3/8	40	92	182	52.5	12	34	16	24	290
80	22	13.5	65	306	4.5	76	116	M22 x 1.5	37	1/2	45	112	218	59.5	15	44	16	27	349
100	26	13.5	75	332	6.0	92	133	M26 x 1.5	40	1/2	50	136	246	69.5	15	43	17	29	378

With Bellows (mm)

Bore size (mm)	Stroke range (mm)	e	f	h	ℓ	ZZ
40	20 to 800	43	11.2	59	1/4 stroke	252
50	20 to 1200	52	11.2	66	1/4 stroke	274
63	20 to 1200	52	11.2	66	1/4 stroke	298
80	20 to 1400	65	12.5	80	1/4 stroke	358
100	20 to 1500	65	14	81	1/4 stroke	387

Dimensions

Rod flange (F): CNA2F



(mm)

Bore size (mm)	Stroke range (mm)	A	AL	B	B_1	BF	BN	BP	BQ	C	D	E	FD	FT	FV	FX	FY	FZ	GA	GB	GC	GD	GL	GL_1	GR	H	H_1
40	Up to 800	30	27	60	22	71	96	1/8	1/8	44	16	32	9	12	60	80	42	100	85	15	50	16	12	12	10	51	8
50	Up to 1000	35	32	70	27	81	108	1/4	1/8	52	20	40	9	12	70	90	50	110	95	17	56	20	13	15	12	58	11
63	Up to 1000	35	32	86	27	101	115	1/4	1/4	64	20	40	11.5	15	86	105	59	130	102	17	65	20	18	12	15	58	11
80	Up to 1000	40	37	102	32	119	139	1/4	1/4	78	25	52	13.5	18	102	130	76	160	123	21	79.5	20	23	18	17	71	13
100	Up to 1000	40	37	116	41	133	160	1/4	1/4	92	30	52	13.5	18	116	150	92	180	144	21	93.5	22	25	20	19	72	16

(mm)

Bore size (mm)	J	K	KA	M	MM	N	P	S	T	V	ZZ
40	M8 x 1.25	6	14	11	M14 x 1.5	27	1/4	153	37.5	9	215
50	M8 x 1.25	7	18	11	M18 x 1.5	30	3/8	168	44	11	237
63	M10 x 1.25	7	18	14	M18 x 1.5	31	3/8	182	52.5	12	254
80	M12 x 1.75	10	22	17	M22 x 1.5	37	1/2	218	59.5	15	306
100	M12 x 1.75	10	26	17	M26 x 1.5	40	1/2	246	69.5	15	335

With Bellows (mm)

Bore size (mm)	Stroke range (mm)	d*	e	f	h	ℓ	ZZ
40	20 to 800	52	43	15	59	1/4 stroke	223
50	20 to 1000	58	52	15	66	1/4 stroke	245
63	20 to 1000	58	52	17.5	66	1/4 stroke	262
80	20 to 1000	80	65	21.5	80	1/4 stroke	315
100	20 to 1000	80	65	21.5	81	1/4 stroke	344

Long Stroke (mm)

Bore size (mm)	Stroke range (mm)	BF	FD	FT	FX	FY	FZ	H	M	RT	RY	ZZ
50	1001 to 1200	88	9	20	120	58	144	67	6	30	76	241
63	1001 to 1200	105	11.5	23	140	64	170	71	10	40	92	263
80	1001 to 1400	124	13.5	28	164	84	198	87	12	45	112	317
100	1001 to 1500	140	13.5	29	180	100	220	89	12	50	136	347

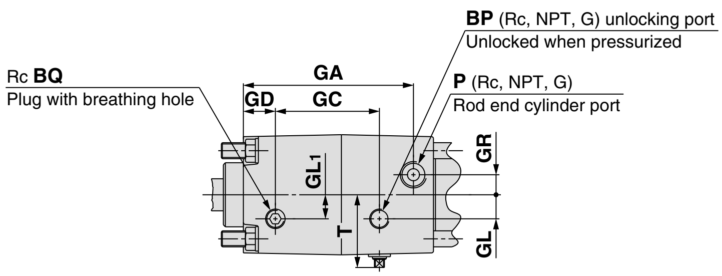
With Long Stroke Bellows (mm)

Bore size (mm)	Stroke range (mm)	d	e*	f	h	ℓ	ZZ
50	1001 to 1200	58	52	19	66	1/4 stroke	240
63	1001 to 1200	58	52	19	66	1/4 stroke	258
80	1001 to 1400	80	65	21	80	1/4 stroke	310
100	1001 to 1500	80	65	21	81	1/4 stroke	339

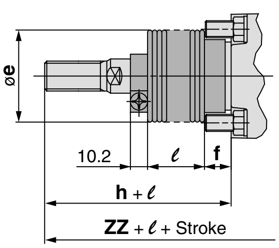
∗ When machining a hole to put a bellows through for mounting, make the hole larger than the O.D. ød of the bellows mounting bracket for the standard stroke and the bellows O.D. øe for a long stroke.

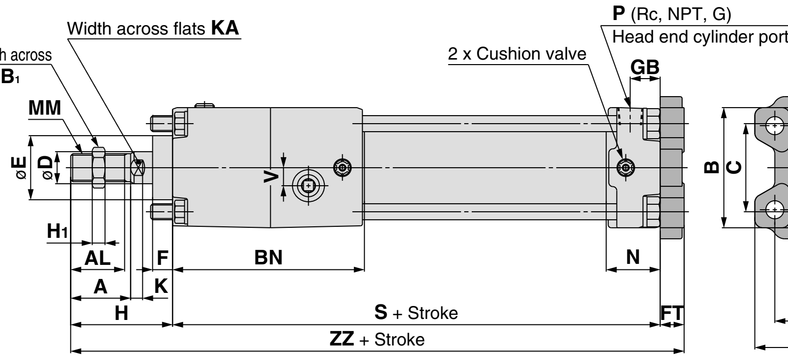
Dimensions

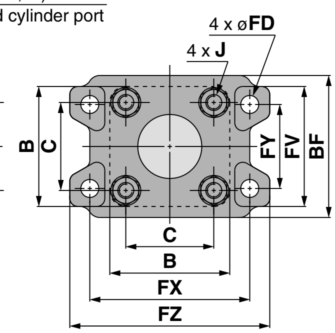
Head flange (G): CNA2G



With bellows







(mm)

Bore size (mm)	Stroke range (mm)	A	AL	B	B1	BF	BN	BP	BQ	C	D	E	F	FD	FT	FV	FX	FY	FZ	GA	GB	GC	GD	GL	GL1	GR	H
40	Up to 500	30	27	60	22	71	96	1/8	1/8	44	16	32	10	9	12	60	80	42	100	85	15	50	16	12	12	10	51
50	Up to 600	35	32	70	27	81	108	1/4	1/8	52	20	40	10	9	12	70	90	50	110	95	17	56	20	13	15	12	58
63	Up to 600	35	32	86	27	101	115	1/4	1/4	64	20	40	10	11.5	15	86	105	59	130	102	17	65	20	18	12	15	58
80	Up to 750	40	37	102	32	119	139	1/4	1/4	78	25	52	14	13.5	18	102	130	76	160	123	21	79.5	20	23	18	17	71
100	Up to 750	40	37	116	41	133	160	1/4	1/4	92	30	52	14	13.5	18	116	150	92	180	144	21	93.5	22	25	20	19	72

(mm)

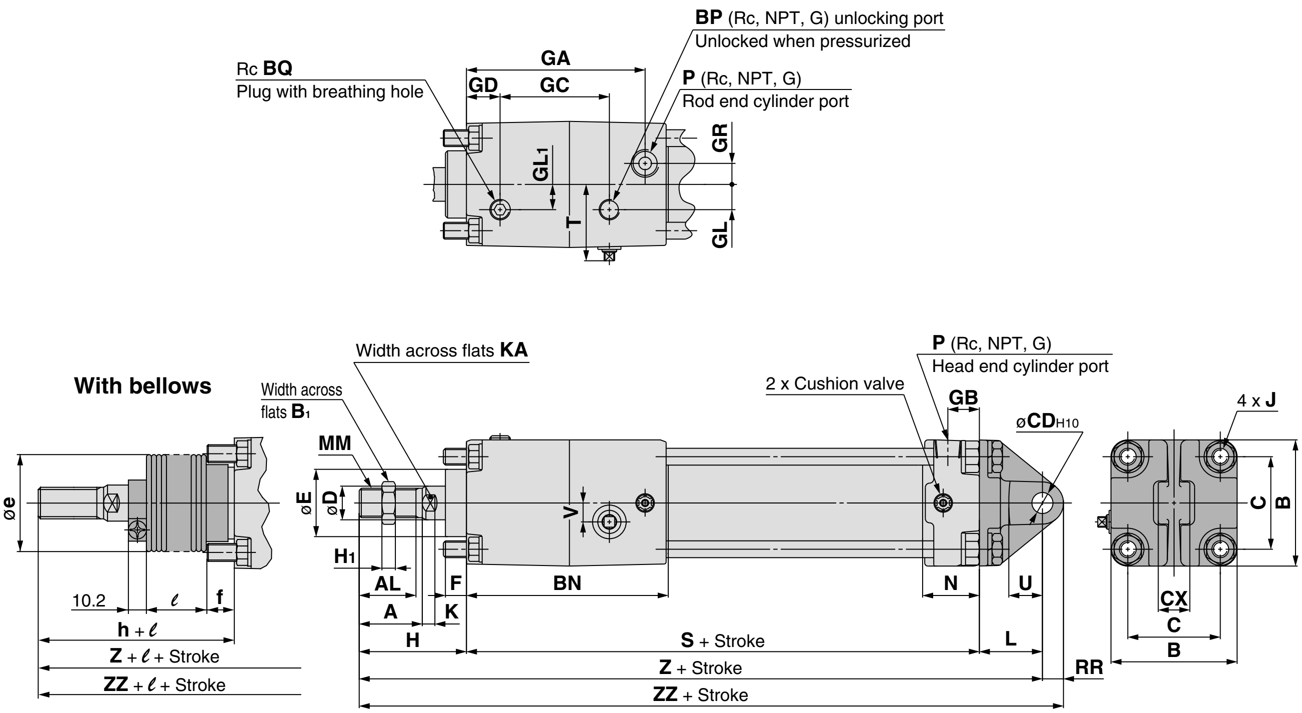
Bore size (mm)	H1	J	K	KA	MM	N	P	S	T	V	ZZ
40	8	M8 x 1.25	6	14	M14 x 1.5	27	1/4	153	37.5	9	216
50	11	M8 x 1.25	7	18	M18 x 1.5	30	3/8	168	44	11	238
63	11	M10 x 1.25	7	18	M18 x 1.5	31	3/8	182	52.5	12	255
80	13	M12 x 1.75	10	22	M22 x 1.5	37	1/2	218	59.5	15	307
100	16	M12 x 1.75	10	26	M26 x 1.5	40	1/2	246	69.5	15	336

With Bellows (mm)

Bore size (mm)	Stroke range (mm)	e	f	h	ℓ	ZZ
40	20 to 500	43	11.2	59	1/4 stroke	224
50	20 to 600	52	11.2	66	1/4 stroke	246
63	20 to 600	52	11.2	66	1/4 stroke	263
80	20 to 750	65	12.5	80	1/4 stroke	316
100	20 to 750	65	14	81	1/4 stroke	345

Dimensions

Single clevis (C): CNA2C



(mm)

Bore size (mm)	Stroke range (mm)	A	AL	B	B_1	BN	BP	BQ	C	CD_{H10}	CX	D	E	F	GA	GB	GC	GD	GL	GL_1	GR	H
40	Up to 500	30	27	60	22	96	1/8	1/8	44	$10^{+0.058}_{0}$	$15^{-0.1}_{-0.3}$	16	32	10	85	15	50	16	12	12	10	51
50	Up to 600	35	32	70	27	108	1/4	1/8	52	$12^{+0.070}_{0}$	$18^{-0.1}_{-0.3}$	20	40	10	95	17	56	20	13	15	12	58
63	Up to 600	35	32	86	27	115	1/4	1/4	64	$16^{+0.070}_{0}$	$25^{-0.1}_{-0.3}$	20	40	10	102	17	65	20	18	12	15	58
80	Up to 750	40	37	102	32	139	1/4	1/4	78	$20^{+0.084}_{0}$	$31.5^{-0.1}_{-0.3}$	25	52	14	123	21	79.5	20	23	18	17	71
100	Up to 750	40	37	116	41	160	1/4	1/4	92	$25^{+0.084}_{0}$	$35.5^{-0.1}_{-0.3}$	30	52	14	144	21	93.5	22	25	20	19	72

(mm)

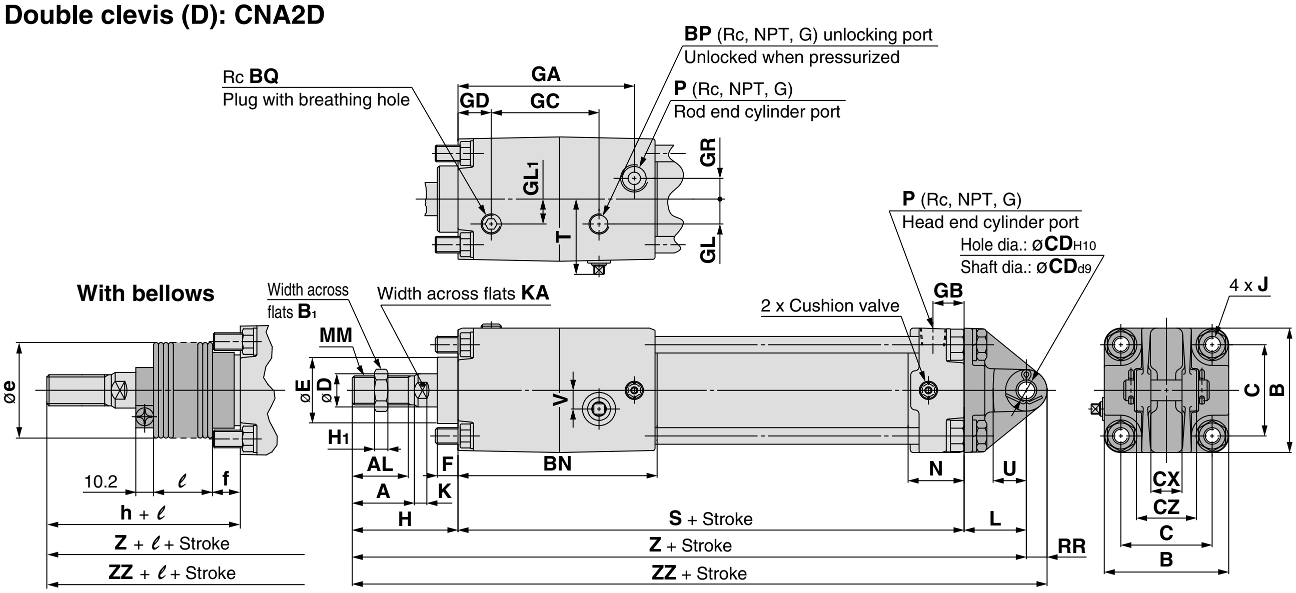
Bore size (mm)	H_1	J	K	KA	L	MM	N	P	RR	S	T	U	V	Z	ZZ
40	8	M8 x 1.25	6	14	30	M14 x 1.5	27	1/4	10	153	37.5	16	9	234	244
50	11	M8 x 1.25	7	18	35	M18 x 1.5	30	3/8	12	168	44	19	11	261	273
63	11	M10 x 1.25	7	18	40	M18 x 1.5	31	3/8	16	182	52.5	23	12	280	296
80	13	M12 x 1.75	10	22	48	M22 x 1.5	37	1/2	20	218	59.5	28	15	337	357
100	16	M12 x 1.75	10	26	58	M26 x 1.5	40	1/2	25	246	69.5	36	15	376	401

With Bellows (mm)

Bore size (mm)	Stroke range (mm)	e	f	h	ℓ	Z	ZZ
40	20 to 500	43	11.2	59	1/4 stroke	242	252
50	20 to 600	52	11.2	66	1/4 stroke	269	281
63	20 to 600	52	11.2	66	1/4 stroke	288	304
80	20 to 750	65	12.5	80	1/4 stroke	346	366
100	20 to 750	65	14	81	1/4 stroke	385	410

Dimensions

Double clevis (D): CNA2D



(mm)

Bore size (mm)	Stroke range (mm)	A	AL	B	B1	BN	BP	BQ	C	CD H10	CX	CZ	D	E	F	GA	GB	GC	GD	GL	GL1	GR	H	H1	J	K
40	Up to 500	30	27	60	22	96	1/8	1/8	44	$10^{+0.058}_{0}$	$15^{+0.3}_{+0.1}$	29.5	16	32	10	85	15	50	16	12	12	10	51	8	M8 x 1.25	6
50	Up to 600	35	32	70	27	108	1/4	1/8	52	$12^{+0.070}_{0}$	$18^{+0.3}_{+0.1}$	38	20	40	10	95	17	56	20	13	15	12	58	11	M8 x 1.25	7
63	Up to 600	35	32	86	27	115	1/4	1/4	64	$16^{+0.070}_{0}$	$25^{+0.3}_{+0.1}$	49	20	40	10	102	17	65	20	18	12	15	58	11	M10 x 1.25	7
80	Up to 750	40	37	102	32	139	1/4	1/4	78	$20^{+0.084}_{0}$	$31.5^{+0.3}_{+0.1}$	61	25	52	14	123	21	79.5	20	23	18	17	71	13	M12 x 1.75	10
100	Up to 750	40	37	116	41	160	1/4	1/4	92	$25^{+0.084}_{0}$	$35.5^{+0.3}_{+0.1}$	64	30	52	14	144	21	93.5	22	25	20	19	72	16	M12 x 1.75	10

(mm)

Bore size (mm)	KA	L	MM	N	P	RR	S	T	U	V	Z	ZZ
40	14	30	M14 x 1.5	27	1/4	10	153	37.5	16	9	234	244
50	18	35	M18 x 1.5	30	3/8	12	168	44	19	11	261	273
63	18	40	M18 x 1.5	31	3/8	16	182	52.5	23	12	280	296
80	22	48	M22 x 1.5	37	1/2	20	218	59.5	28	15	337	357
100	26	58	M26 x 1.5	40	1/2	25	246	69.5	36	15	376	401

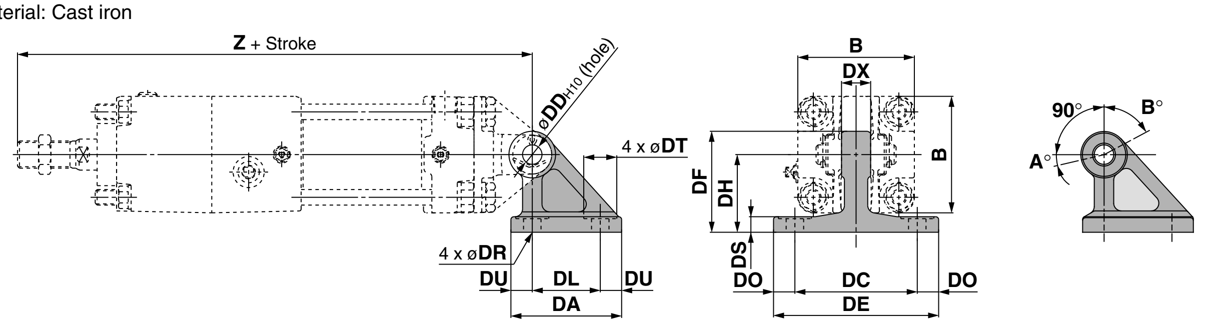
∗ Clevis pin, flat washer and split pin are shipped together.

With Bellows (mm)

Bore size (mm)	Stroke range (mm)	e	f	h	ℓ	Z	ZZ
40	20 to 500	43	11.2	59	1/4 stroke	242	252
50	20 to 600	52	11.2	66	1/4 stroke	269	281
63	20 to 600	52	11.2	66	1/4 stroke	288	304
80	20 to 750	65	12.5	80	1/4 stroke	346	366
100	20 to 750	65	14	81	1/4 stroke	385	410

Double Clevis Pivot Bracket

Material: Cast iron



(mm)

Part no.	Bore size (mm)	B	DA	DC	DDH10 (hole)	DE	DF	DH	DL	DO	DR	DS	DT	DU	DX	Z
CA2-B04	40	60	57	65	$10^{+0.058}_{0}$	85	52	40	35	10	9	8	17	11	15	234
CA2-B05	50	70	57	65	$12^{+0.070}_{0}$	85	52	40	35	10	9	8	17	11	18	261
CA2-B06	63	85	67	80	$16^{+0.070}_{0}$	105	66	50	40	12.5	11	10	22	13.5	25	280
CA2-B08	80	102	93	100	$20^{+0.084}_{0}$	130	90	65	60	15	13.5	12	24	16.5	31.5	337
CA2-B10	100	116	93	100	$25^{+0.084}_{0}$	130	90	65	60	15	13.5	12	24	16.5	35.5	376

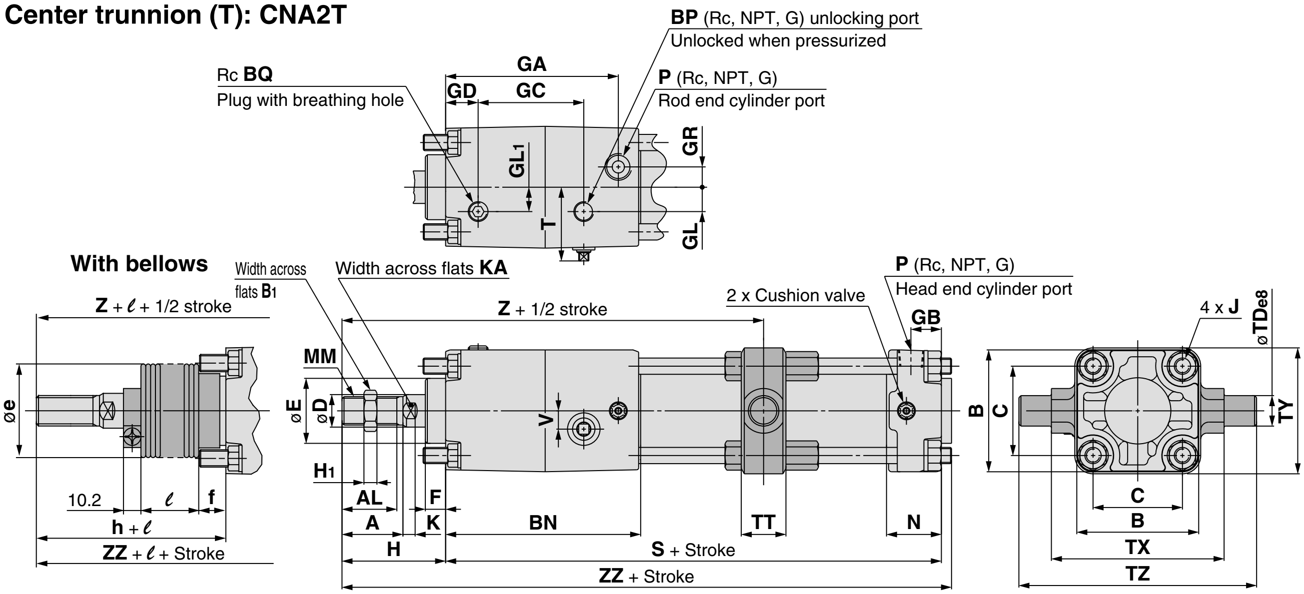
Note 1) There is no mention of cylinder part number. Note 2) Order it separately from cylinder.

Rotating Angle

Bore size (mm)	A°	B°	A° + B° + 90°
40	12°	60°	162°
50			
63			
80			
100			

Dimensions

Center trunnion (T): CNA2T



(mm)

Bore size (mm)	Stroke range (mm)	A	AL	B	B_1	BN	BP	BQ	C	D	E	F	GA	GB	GC	GD	GL	GL_1	GR	H	H_1	J	K	KA	MM
40	25 to 500	30	27	60	22	96	1/8	1/8	44	16	32	10	85	15	50	16	12	12	10	51	8	M8 x 1.25	6	14	M14 x 1.5
50	25 to 600	35	32	70	27	108	1/4	1/8	52	20	40	10	95	17	56	20	13	15	12	58	11	M8 x 1.25	7	18	M18 x 1.5
63	32 to 600	35	32	86	27	115	1/4	1/4	64	20	40	10	102	17	65	20	18	12	15	58	11	M10 x 1.25	7	18	M18 x 1.5
80	41 to 750	40	37	102	32	139	1/4	1/4	78	25	52	14	123	21	79.5	20	23	18	17	71	13	M12 x 1.75	10	22	M22 x 1.5
100	45 to 750	40	37	116	41	160	1/4	1/4	92	30	52	14	144	21	93.5	22	25	20	19	72	16	M12 x 1.75	10	26	M26 x 1.5

(mm)

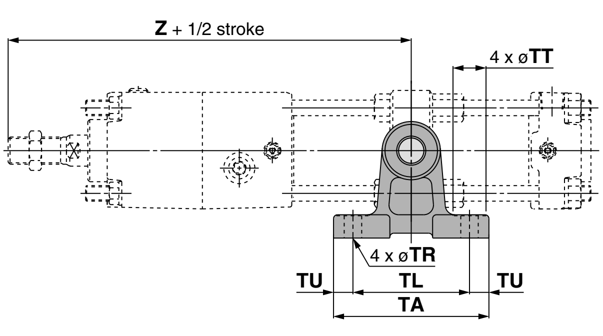
Bore size (mm)	N	P	S	T	TD_{e8}	TT	TX	TY	TZ	V	Z	ZZ
40	27	1/4	153	37.5	$15^{-0.032}_{-0.059}$	22	85	62	117	9	162	209
50	30	3/8	168	44	$15^{-0.032}_{-0.059}$	22	95	74	127	11	181	232
63	31	3/8	182	52.5	$18^{-0.032}_{-0.059}$	28	110	90	148	12	191	246
80	37	1/2	218	59.5	$25^{-0.040}_{-0.073}$	34	140	110	192	15	231	296
100	40	1/2	246	69.5	$25^{-0.040}_{-0.073}$	40	162	130	214	15	255	326

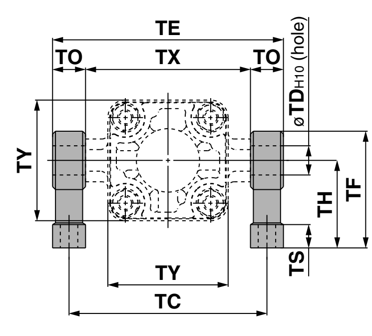
With Bellows (mm)

Bore size (mm)	Stroke range (mm)	e	f	h	ℓ	Z	ZZ
40	25 to 500	43	11.2	59	1/4 stroke	170	217
50	25 to 600	52	11.2	66	1/4 stroke	189	240
63	32 to 600	52	11.2	66	1/4 stroke	199	254
80	41 to 750	65	12.5	80	1/4 stroke	240	305
100	45 to 750	65	14	81	1/4 stroke	264	335

Trunnion Pivot Bracket

Material: Cast iron





(mm)

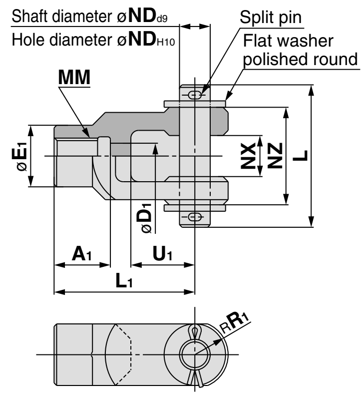
Part no.	Bore size (mm)	TA	TC	TD_{H10} (hole)	TE	TF	TH	TL	TO	TR	TS	TT	TU	TX	TY	Z
CA2-S04	**40**	80	102	$15^{+0.070}_{0}$	119	60	45	60	17	9	12	17	10	85	62	162
	50	80	112	$15^{+0.070}_{0}$	129	60	45	60	17	9	12	17	10	95	74	181
CA2-S06	**63**	100	130	$18^{+0.070}_{0}$	150	73	55	70	20	11	14	22	15	110	90	191
MB-S10	**80**	120	166	$25^{+0.084}_{0}$	192	100	75	90	26	13.5	17	24	15	140	110	231
	100	120	188	$25^{+0.084}_{0}$	214	100	75	90	26	13.5	17	24	15	162	130	255

Note 1) There is no mention of cylinder part number.
Note 2) Order it separately from cylinder.
Note 3) Two trunnion pivot brackets are needed per one cylinder.

Series CNA2

Accessory Bracket Dimensions

Y Type Double Knuckle Joint

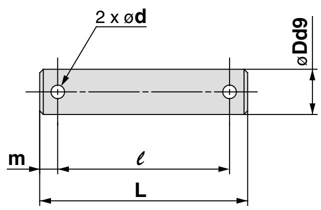


Material: Cast iron (mm)

Part no.	Applicable bore size (mm)	A_1	D_1	E_1	L	L_1	MM	ND	NX	NZ	R_1	U_1	Split pin size	Flat washer size
Y-04D	**40**	22	10	24	55.5	55	M14 x 1.5	12	$16^{+0.3}_{+0.1}$	38	13	25	ø3 x 18 ℓ	Polished round 12
Y-05D	**50, 63**	27	14	28	55.5	60	M18 x 1.5	12	$16^{+0.3}_{+0.1}$	38	15	27	ø3 x 18 ℓ	Polished round 12
Y-08D	**80**	37	18	36	76.5	71	M22 x 1.5	18	$28^{+0.3}_{+0.1}$	55	19	28	ø4 x 25 ℓ	Polished round 18
Y-10D	**100**	37	21	40	83	83	M26 x 1.5	20	$30^{+0.3}_{+0.1}$	61	21	38	ø4 x 30 ℓ	Polished round 20

∗ Knuckel pin, split pin and flat washer are shipped together.

Clevis Pin/Knuckle Pin

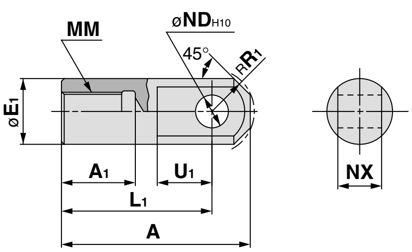


Material: Carbon steel (mm)

Part no.	Applicable bore size		Dd9	d Drill through	L	ℓ	m	Applicable split pin	Applicable flat washer
	Clevis	Knuckle							
CDP-2A	**40**	—	$10^{-0.040}_{-0.076}$	3	46	38	4	ø3 x 18 ℓ	Polished round 10
CDP-3A	**50**	**40, 50, 63**	$12^{-0.050}_{-0.093}$	3	55.5	47.5	4	ø3 x 18 ℓ	Polished round 12
CDP-4A	**63**	—	$16^{-0.050}_{-0.093}$	4	71	61	5	ø4 x 25 ℓ	Polished round 16
CDP-5A	—	**80**	$18^{-0.050}_{-0.093}$	4	76.5	66.5	5	ø4 x 25 ℓ	Polished round 18
CDP-6A	**80**	**100**	$20^{-0.065}_{-0.117}$	4	83	73	5	ø4 x 30 ℓ	Polished round 20
CDP-7A	**100**	—	$25^{-0.065}_{-0.117}$	4	88	78	5	ø4 x 36 ℓ	Polished round 24

∗ Split pin and flat washer are attached.

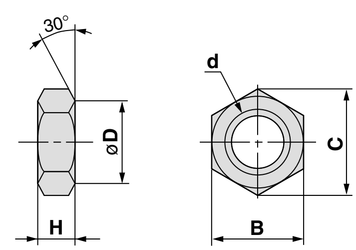
I Type Single Knuckle Joint



Material: Sulfur free-cutting steel (mm)

Part no.	Applicable bore size (mm)	A	A_1	E_1	L_1	MM	ND_{H10}	NX	R_1	U_1
I-04A	**40**	69	22	24	55	M14 x 1.5	$12^{+0.070}_{0}$	$16^{-0.1}_{-0.3}$	15.5	20
I-05A	**50, 63**	74	27	28	60	M18 x 1.5	$12^{+0.070}_{0}$	$16^{-0.1}_{-0.3}$	15.5	20
I-08A	**80**	91	37	36	71	M22 x 1.5	$18^{+0.070}_{0}$	$28^{-0.1}_{-0.3}$	22.5	26
I-10A	**100**	105	37	40	83	M26 x 1.5	$20^{+0.084}_{0}$	$30^{-0.1}_{-0.3}$	24.5	28

Rod End Nut (Standard equipment)



Material: Rolled steel (mm)

Part no.	Applicable bore size (mm)	B	C	D	d	H
NT-04	**40**	22	25.4	21	M14 x 1.5	8
NT-05	**50, 63**	27	31.2	26	M18 x 1.5	11
NT-08	**80**	32	37.0	31	M22 x 1.5	13
NT-10	**100**	41	47.3	39	M26 x 1.5	16

Cylinder with Lock Double Acting, Double Rod

Series CNA2W

ø40, ø50, ø63, ø80, ø100

How to Order

CNA2W L ☐ 50 ☐ – 100 JN – D – ☐

With auto switch **CDNA2W L 50 ☐ – 100 JN – D – M9BW ☐ – ☐**

With auto switch (Built-in magnet)

Double rod

Mounting

B	Basic
L	Axial foot
F	Rod flange
T	Center trunnion

Cylinder tube material

Nil	Aluminum tube
F *	Steel tube

* Auto switches are not available with steel tube.

Bore size

40	40 mm
50	50 mm
63	63 mm
80	80 mm
100	100 mm

Port thread type

Nil	Rc
TN	NPT
TF	G

Cylinder stroke (mm)

Refer to the next page for standard stroke.

With bellows/cushion**

Single side* bellows	J	Nylon tarpaulin
	K	Heat resistant tarpaulin
Both sides bellows	JJ	Nylon tarpaulin
	KK	Heat resistant tarpaulin
Cushion	Nil	With double-side cushion
	N	Without cushion

* In case of single side, it is in the lock side.
** When the symbols are two or more, indicate them alphabetically.

Locking direction

D	Both directions

Made to Order
Refer to the next page for details.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Auto switch

Nil	Without auto switch

* For applicable auto switches, refer to the below table.

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDNA2WL40-100-D

Applicable Auto Switches/Refer to Best Pneumatics No. 3 for further information on auto switches.

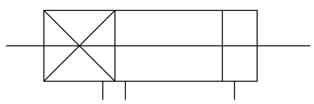
Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC		Load voltage AC	Auto switch model Tie-rod mounting	Auto switch model Band mounting	Lead wire length (m) 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	Pre-wired connector	Applicable load	
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	M9N	—	●	●	●	○	○	IC circuit	Relay, PLC
								—	G59	●	—	●	○	○		
				3-wire (PNP)				M9P	—	●	●	●	○	○		
								—	G5P	●	—	●	○	○		
				2-wire		12 V		M9B	—	●	●	●	○	○	—	
								—	K59	●	—	●	○	○		
					—	—	100 V, 200 V	J51	—	●	—	●	○	—		
		Terminal conduit		3-wire (NPN)	24 V	12 V	—	G39C	G39	—	—	—	—	—		
				2-wire				K39C	K39	—	—	—	—	—		
	Diagnostic indication (2-color indication)	Grommet		3-wire (NPN)		5 V, 12 V		M9NW	—	●	●	●	○	○	IC circuit	
								—	G59W	●	—	●	○	○		
				3-wire (PNP)				M9PW	—	●	●	●	○	○		
								—	G5PW	●	—	●	○	○		
				2-wire		12 V		M9BW	—	●	●	●	○	○	—	
								—	K59W	●	—	●	○	○		
	Water resistant (2-color indication)			3-wire (NPN)		5 V, 12 V		M9NA	—	○	○	●	○	○		
				3-wire (PNP)				M9PA	—	○	○	●	○	○		
				2-wire		12 V		M9BA	—	○	○	●	○	○		
								—	G5BA	—	—	●	○	○		
	With diagnostic output (2-color indication)			4-wire (NPN)		5 V, 12 V		F59F	G59F	●	—	●	○	○	IC circuit	
	Magnetic field resistant (2-color indication)			2-wire (Non-polar)				P3DW	—	●	—	●	●	○	—	
Reed auto switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96	—	●	—	●	—	—	IC circuit	—
				2-wire	24 V	12 V	100 V	A93	—	●	—	●	—	—	—	Relay, PLC
			No				100 V or less	A90	—	●	—	●	—	—	IC circuit	
			Yes				100 V, 200 V	A54	B54	●	—	●	●	—	—	
			No				200 V or less	A64	B64	●	—	●	—	—		
		Terminal conduit	Yes				—	A33C	A33	—	—	—	—	—		PLC
							100 V, 200 V	A34C	A34	—	—	—	—	—		Relay, PLC
		DIN terminal						A44C	A44	—	—	—	—	—		
	Diagnostic indication (2-color indication)	Grommet				—	—	A59W	B59W	●	—	●	—	—		

* Lead wire length symbols: 0.5 m ······ Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ

* Solid state auto switches marked with "○" are produced upon receipt of order.

* Since there are other applicable auto switches than listed, refer to page 28 for details.
* For details about auto switches with pre-wired connector, refer to Best Pneumatics No. 3. Refer to CAT.ES20-201 catalog for the D-P3DW☐.
* The D-A9☐/M9☐☐☐/P3DW☐ auto switches are shipped together, (but not assembled). (Only auto switch mounting brackets are assembled at the time of shipment for the D-A9☐/M9☐☐☐.)

Symbol
Double acting,
Double rod



Made to Order
(For details, refer to Best Pneumatics No. 3.)

Symbol	Specifications
—XC14	Change of trunnion bracket mounting position
—XC15	Change of tie-rod length

Refer to pages 23 to 28 for cylinders with auto switches.

- Minimum stroke for auto switch mounting
- Auto switch proper mounting position (detection at stroke end) and mounting height
- Operating range
- Auto switch mounting bracket/Part no.

Minimum mountable stroke for a cylinder with auto switch(es)

⚠ Caution

1. **Each switch and mounting style of cylinder has a different minimum mountable stroke. Be especially careful of the center trunnion style.**
   (Refer to pages 25 and 26 for details.)

Specifications

Bore size (mm)	40	50	63	80	100
Fluid	Air				
Type	Non-lube				
Action	Double acting				
Lock operation	Spring locking				
Proof pressure	218 psi				
Max. operating pressure	145 psi				
Min. operating pressure	15 psi				
Piston speed	50 to 1000 mm/s *				
Ambient and fluid temperature	Without auto switch: 15 to 160°F (No freezing) With auto switch: 15 to 140°F (No freezing)				
Cushion	Air cushion				
Stroke length tolerance	Up to 250: $^{+1.0}_{0}$, 251 to 1000: $^{+1.4}_{0}$, 1001 to 1500: $^{+1.8}_{0}$				
Mounting	Basic, Axial foot, Rod flange, Center trunnion				

* Load limits exist depending on the piston speed when locked, mounting direction and operating pressure.

Lock Specifications

Bore size (mm)	40	50	63	80	100
Locking action	Spring locking (Exhaust locking)				
Unlocking pressure	36 psi or more				
Lock starting pressure	29 psi or less				
Max. operating pressure	145 psi				
Locking direction	Both directions				
Holding force (N)	882	1370	2160	3430	5390

* Be sure to select cylinders in accordance with the procedures on page 1.

Standard Stroke

For cases with auto switches, refer to the table of minimum stroke for auto switch mounting on pages 25 and 26.

Bore size (mm)	Standard stroke (mm)
40	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500
50, 63	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600
80, 100	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700

* Intermediate strokes other than the above are produced upon receipt of order.
Spacers are not used for intermediate strokes.

Stopping Accuracy

(mm)

Lock type	Piston speed (mm/s)			
	100	300	500	1000
Spring locking	±0.3	±0.6	±1.0	±2.0

Condition: Lateral, Supply pressure P = 73 psi
Load weight ······ Upper limit of allowed value
Solenoid valve for locking mounted on the unlocking port
Maximum value of stopping position dispersion from 100 measurements

Mounting Bracket/Part No.

Bore size (mm)	40	50	63	80	100
Axial foot *	CA2-L04	CA2-L05	CA2-L06	CA2-L08	CA2-L10
Flange	CA2-F04	CA2-F05	CA2-F06	CA2-F08	CA2-F10

* When ordering axial foot bracket, order 2 pieces per cylinder.

Bellows Material

Symbol	Bellows material	Max. ambient temperature
J	Nylon tarpaulin	160°F
K	Heat resistant tarpaulin	230°F *

* Maximum ambient temperature for bellows itself

Accessories

Mounting		Basic	Axial foot	Flange	Center trunnion
Standard equipment	Rod end nut	●	●	●	●
Option	Single knuckle joint	●	●	●	●
	Double knuckle joint (With pin)	●	●	●	●
	With bellows	●	●	●	●

* Accessory bracket dimensions are same as those of double acting, single rod type of the CNA2 series. (Refer to page 15.)

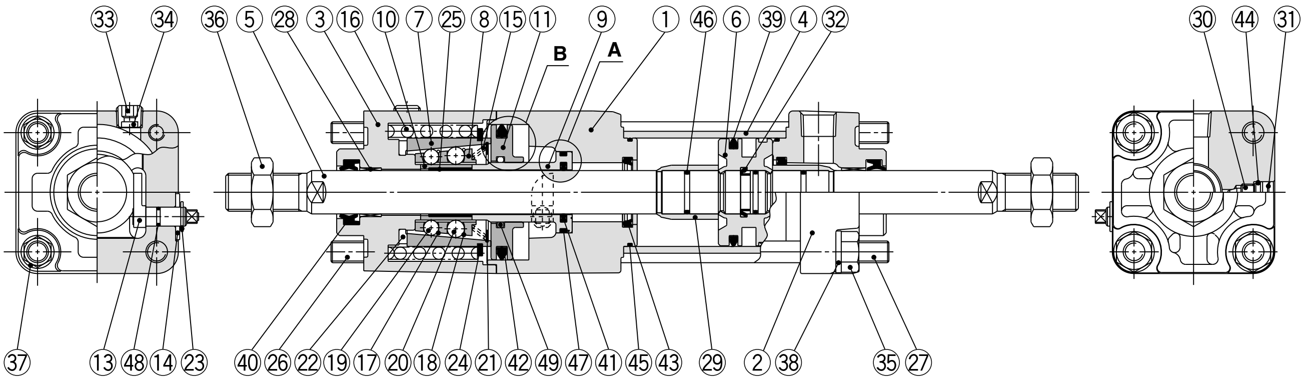
Weight

(kg)

Bore size (mm)			40	50	63	80	100
Basic weight	Basic	Aluminum tube	1.80	2.83	4.22	7.54	11.12
		Steel tube	1.85	2.89	4.26	7.70	11.33
	Axial foot	Aluminum tube	1.99	2.87	4.56	8.21	12.11
		Steel tube	2.04	2.91	4.60	8.37	12.32
	Flange	Aluminum tube	2.17	3.10	5.01	8.99	13.04
		Steel tube	2.22	3.14	5.05	9.15	13.25
	Center trunnion	Aluminum tube	2.25	3.18	5.11	9.24	13.52
		Steel tube	2.35	3.28	5.31	9.53	13.91
Additional weight per each 50 mm of stroke	Mounting bracket	Aluminum tube	0.28	0.37	0.44	0.66	0.86
		Steel tube	0.35	0.47	0.55	0.89	1.15
Accessory bracket	Single knuckle joint		0.23	0.26	0.26	0.60	0.83
	Double knuckle joint (With pin)		0.37	0.43	0.43	0.87	1.27

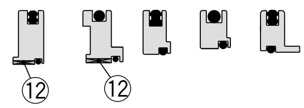
Calculation: (Example) **CNA2WL40-100-D**
Basic weight ··············· 1.99 (Axial foot, ø40)
Additional weight ········ 0.28/50 stroke
Cylinder stroke ··········· 100 stroke
1.99 + 0.28 x 100/50 = 2.55 kg

Construction

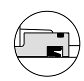


B section (Release piston bushing)

ø100 ø80 ø63 ø50 ø40



A section: ø50 to ø100



Component Parts

No.	Description	Material	Note
1	**Rod cover**	Aluminum alloy	Metallic painted after hard anodized
2	**Rod cover**	Aluminum alloy	Metallic painted
3	**Cover**	Aluminum alloy	Metallic painted after chromated
4	**Cylinder tube**	Aluminum alloy	Hard anodized
5	**Piston rod**	Carbon steel	Hard chrome plated
6	**Piston**	Aluminum alloy	Chromated
7	**Taper ring**	Bearing steel	Heat treated
8	**Ball retainer**	Special resin	
9	**Piston guide**	Carbon steel	Zinc chromated
10	**Brake shoe holder**	Special steel	Heat treated
11	**Release piston**	Aluminum alloy	Hard anodized (ø40, ø50, ø63) Chromated (ø80, ø100)
12	**Release piston bushing**	Steel + Special resin	Only ø80, ø100
13	**Unlocking cam**	Chromium molybdenum steel	Zinc chromated
14	**Washer**	Rolled steel	Zinc chromated
15	**Retainer pre-load spring**	Stainless steel wire	
16	**Brake spring**	Steel wire	Zinc chromated
17	**Clip A**	Stainless steel	
18	**Clip B**	Stainless steel	
19	**Steel ball A**	Bearing steel	
20	**Steel ball B**	Bearing steel	
21	**Tooth ring**	Stainless steel	
22	**Bumper**	Urethane	
23	**Type C retaining ring for unlocking cam shaft**	Carbon tool steel	
24	**Type C retaining ring for taper ring**	Carbon tool steel	
25	**Brake shoe**	Special friction material	
26	**Unit holding tie-rod**	Carbon steel	Chromated
27	**Tie-rod**	Carbon steel	Zinc chromated
28	**Bushing**	Copper alloy	
29	**Cushion ring**	Aluminum alloy	Anodized
30	**Cushion valve**	Steel wire	Electroless nickel plated
31	**Stop ring**	Steel for spring	
32	**Piston holder**	Urethane	
33	**Hexagon socket head plug**	Carbon steel	Nickel plated

Component Parts

No.	Description	Material	Note
34	**Element**	Bronze	
35	**Tie-rod nut**	Rolled steel	Nickel plated
36	**Rod end nut**	Rolled steel	Nickel plated
37	**Spring washer**	Steel wire	Chromated
38	**Spring washer**	Steel wire	Chromated
39	**Piston seal**	NBR	
40	**Rod seal A**	NBR	
41	**Rod seal B**	NBR	
42	**Release piston seal**	NBR	
43	**Cushion seal**	Urethane	
44	**Cushion valve seal**	NBR	
45	**Tube gasket**	NBR	
46	**Piston gasket**	NBR	
47	**Piston guide gasket**	NBR	
48	**Unlocking cam gasket**	NBR	
49	**O-ring**	NBR	

Replacement Parts/Seal Kit

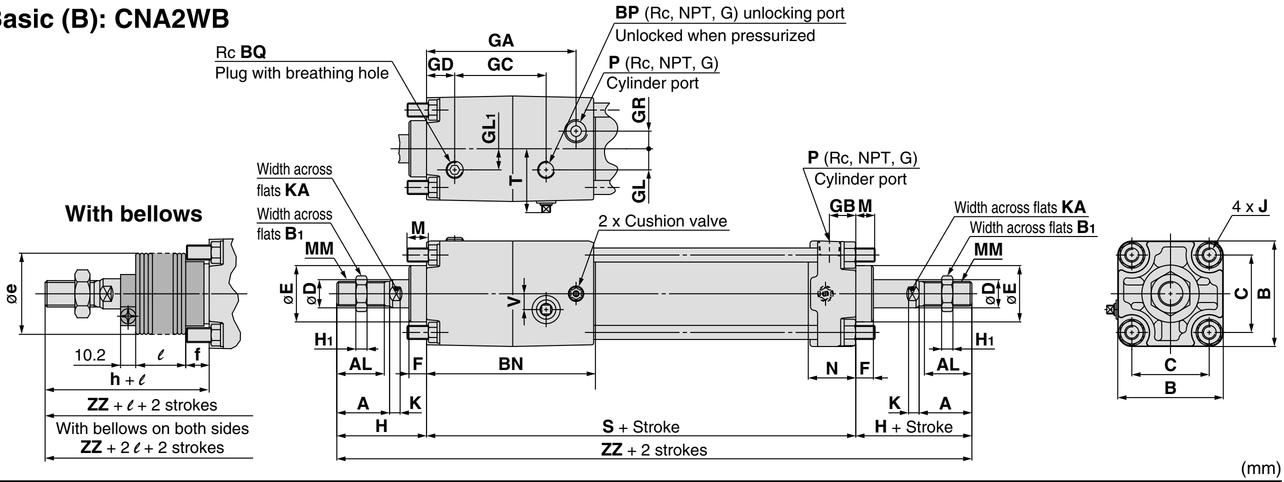
Bore size (mm)	Kit no.	Contents
40	MBW 40-PS	Including ㊴, ㊵, ㊸, ㊺.
50	MBW 50-PS	
63	MBW 63-PS	
80	MBW 80-PS	
100	MBW100-PS	

∗ Since the lock of the CNA2 series cannot be disassembled and is normally replaced as a unit, kits are for the cylinder section only. These can be ordered using the order number for each bore size.

∗ Seal kit includes a grease pack (ø40 and ø50: 10 g, ø63 and ø80: 20 g, ø100: 30 g).
Order with the following part number when only the grease pack is needed.
Grease pack part number: GR-S-010 (10 g), **GR-S-020** (20 g)

Dimensions

Basic (B): CNA2WB



(mm)

Bore size (mm)	Stroke range (mm)	A	AL	B	B_1	BN	BP	BQ	C	D	E	F	GA	GB	GC	GD	GL	GL_1	GR	H	H_1	J	K
40	Up to 500	30	27	60	22	96	1/8	1/8	44	16	32	10	85	15	50	16	12	12	10	51	8	M8 x 1.25	6
50	Up to 600	35	32	70	27	108	1/4	1/8	52	20	40	10	95	17	56	20	13	15	12	58	11	M8 x 1.25	7
63	Up to 600	35	32	86	27	115	1/4	1/4	64	20	40	10	102	17	65	20	18	12	15	58	11	M10 x 1.25	7
80	Up to 750	40	37	102	32	139	1/4	1/4	78	25	52	14	123	21	79.5	20	23	18	17	71	13	M12 x 1.75	10
100	Up to 750	40	37	116	41	160	1/4	1/4	92	30	52	14	144	21	93.5	22	25	20	19	72	16	M12 x 1.75	10

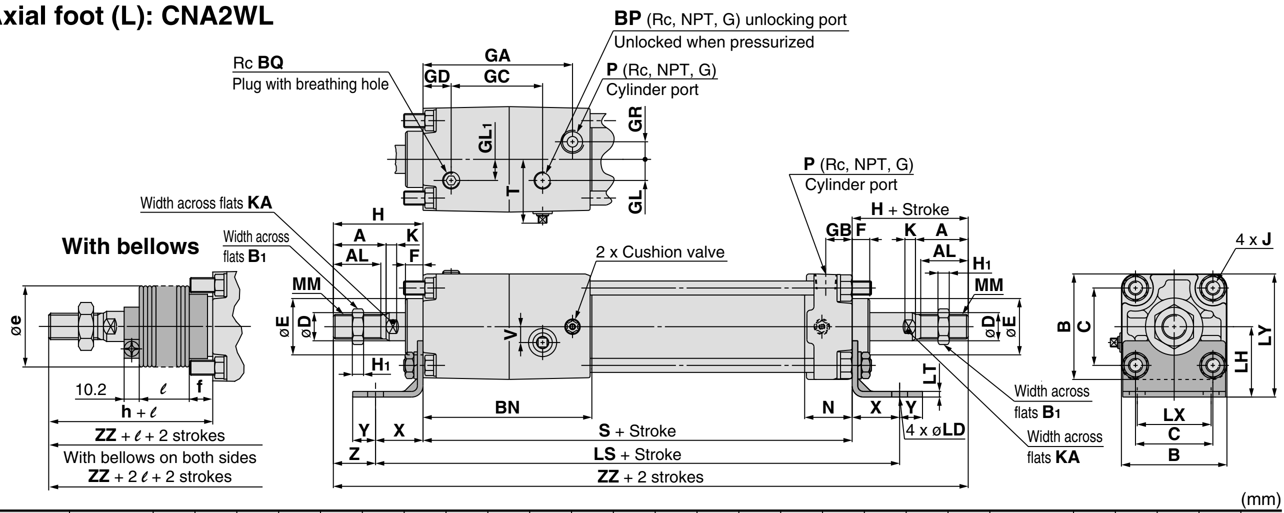
(mm)

Bore size (mm)	KA	M	MM	N	P	S	T	V	ZZ
40	14	11	M14 x 1.5	27	1/4	153	37.5	9	255
50	18	11	M18 x 1.5	30	3/8	168	44	11	284
63	18	14	M18 x 1.5	31	3/8	182	52.5	12	298
80	22	17	M22 x 1.5	37	1/2	218	59.5	15	360
100	26	17	M26 x 1.5	40	1/2	246	69.5	15	390

With Bellows (mm)

Bore size (mm)	Stroke range (mm)	e	f	h	ℓ	ZZ (Single side)	ZZ (Both sides)
40	20 to 500	43	11.2	59	1/4 stroke	263	271
50	20 to 600	52	11.2	66	1/4 stroke	292	300
63	20 to 600	52	11.2	66	1/4 stroke	306	314
80	20 to 750	65	12.5	80	1/4 stroke	369	378
100	20 to 750	65	14	81	1/4 stroke	399	408

Axial foot (L): CNA2WL



(mm)

Bore size (mm)	Stroke range (mm)	A	AL	B	B_1	BN	BP	BQ	C	D	E	F	GA	GB	GC	GD	GL	GL_1	GR	H	H_1	J	K	KA	LD	LH	LS
40	Up to 500	30	27	60	22	96	1/8	1/8	44	16	32	10	85	15	50	16	12	12	10	51	8	M8 x 1.25	6	14	9	40	207
50	Up to 600	35	32	70	27	108	1/4	1/8	52	20	40	10	95	17	56	20	13	15	12	58	11	M8 x 1.25	7	18	9	45	222
63	Up to 600	35	32	86	27	115	1/4	1/4	64	20	40	10	102	17	65	20	18	12	15	58	11	M10 x 1.25	7	18	11.5	50	250
80	Up to 750	40	37	102	32	139	1/4	1/4	78	25	52	14	123	21	79.5	20	23	18	17	71	13	M12 x 1.75	10	22	13.5	65	306
100	Up to 750	40	37	116	41	160	1/4	1/4	92	30	52	14	144	21	93.5	22	25	20	19	72	16	M12 x 1.75	10	26	13.5	75	332

(mm)

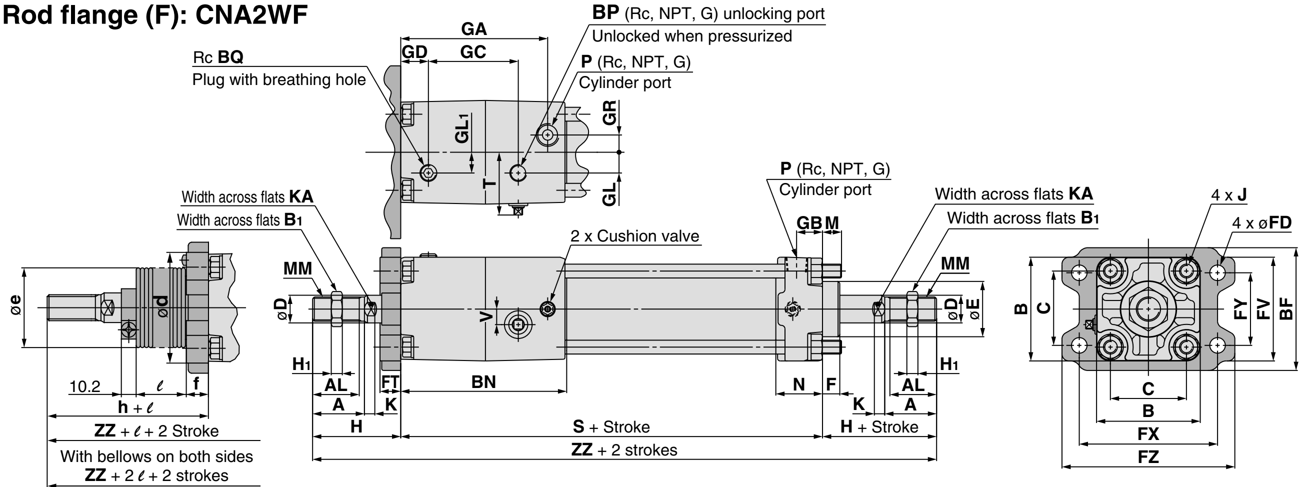
Bore size (mm)	LT	LX	LY	MM	N	P	S	T	V	X	Y	ZZ
40	3.2	42	70	M14 x 1.5	27	1/4	153	37.5	9	27	13	255
50	3.2	50	80	M18 x 1.5	30	3/8	168	44	11	27	13	284
63	3.2	59	93	M18 x 1.5	31	3/8	182	52.5	12	34	16	298
80	4.5	76	116	M22 x 1.5	37	1/2	218	59.5	15	44	16	360
100	6.0	92	133	M26 x 1.5	40	1/2	246	69.5	15	43	17	390

With Bellows (mm)

Bore size (mm)	Stroke range (mm)	e	f	h	ℓ	ZZ (Single side)	ZZ (Both sides)
40	20 to 500	43	11.2	59	1/4 stroke	263	271
50	20 to 600	52	11.2	66	1/4 stroke	292	300
63	20 to 600	52	11.2	66	1/4 stroke	306	314
80	20 to 750	65	12.5	80	1/4 stroke	369	378
100	20 to 750	65	14	81	1/4 stroke	399	408

Dimensions

Rod flange (F): CNA2WF



(mm)

Bore size (mm)	Stroke range (mm)	A	AL	B	B_1	BF	BN	BP	BQ	C	D	E	FD	FT	FV	FX	FY	FZ	GA	GB	GC	GD	GL	GL_1	GR	H	H_1
40	Up to 500	30	27	60	22	71	96	1/8	1/8	44	16	32	9	12	60	80	42	100	85	15	50	16	12	12	10	51	8
50	Up to 600	35	32	70	27	81	108	1/4	1/8	52	20	40	9	12	70	90	50	110	95	17	56	20	13	15	12	58	11
63	Up to 600	35	32	86	27	101	115	1/4	1/4	64	20	40	11.5	15	86	105	59	130	102	17	65	20	18	12	15	58	11
80	Up to 750	40	37	102	32	119	139	1/4	1/4	78	25	52	13.5	18	102	130	76	160	123	21	79.5	20	23	18	17	71	13
100	Up to 750	40	37	116	41	133	160	1/4	1/4	92	30	52	13.5	18	116	150	92	180	144	21	93.5	22	25	20	19	72	16

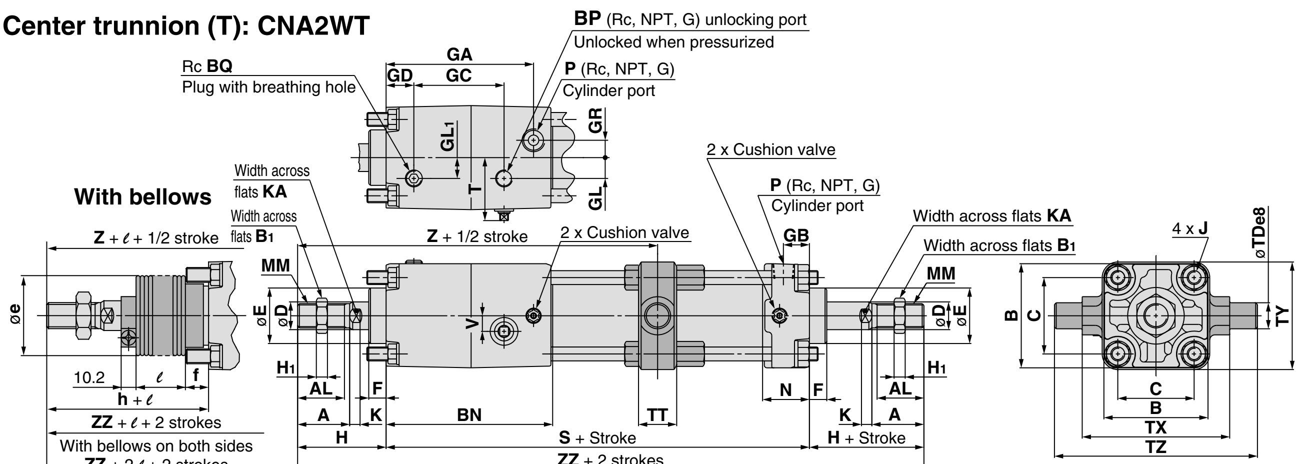
(mm)

Bore size (mm)	J	K	KA	M	MM	N	P	S	T	V	ZZ
40	M8 x 1.25	6	14	11	M14 x 1.5	27	1/4	153	37.5	9	255
50	M8 x 1.25	7	18	11	M18 x 1.5	30	3/8	168	44	11	284
63	M10 x 1.25	7	18	14	M18 x 1.5	31	3/8	182	52.5	12	298
80	M12 x 1.75	10	22	17	M22 x 1.5	37	1/2	218	59.5	15	360
100	M12 x 1.75	10	26	17	M26 x 1.5	40	1/2	246	69.5	15	390

With Bellows (mm)

Bore size (mm)	Stroke range (mm)	d	e	f	h	ℓ	ZZ (Single side)	ZZ (Both sides)
40	20 to 500	52	43	15	59	1/4 stroke	263	271
50	20 to 600	58	52	15	66	1/4 stroke	292	300
63	20 to 600	58	52	17.5	66	1/4 stroke	306	314
80	20 to 750	80	65	21.5	80	1/4 stroke	369	378
100	20 to 750	80	65	21.5	81	1/4 stroke	399	408

Center trunnion (T): CNA2WT



(mm)

Bore size (mm)	Stroke range (mm)	A	AL	B	B_1	BN	BP	BQ	C	D	E	F	GA	GB	GC	GD	GL	GL_1	GR	H	H_1	J	K	KA	MM	N
40	25 to 500	30	27	60	22	96	1/8	1/8	44	16	32	10	85	15	50	16	12	12	10	51	8	M8 x 1.25	6	14	M14 x 1.5	27
50	25 to 600	35	32	70	27	108	1/4	1/8	52	20	40	10	95	17	56	20	13	15	12	58	11	M8 x 1.25	7	18	M18 x 1.5	30
63	32 to 600	35	32	86	27	115	1/4	1/4	64	20	40	10	102	17	65	20	18	12	15	58	11	M10 x 1.25	7	18	M18 x 1.5	31
80	41 to 750	40	37	102	32	139	1/4	1/4	78	25	52	14	123	21	79.5	20	23	18	17	71	13	M12 x 1.75	10	22	M22 x 1.5	37
100	45 to 750	40	37	116	41	160	1/4	1/4	92	30	52	14	144	21	93.5	22	25	20	19	72	16	M12 x 1.75	10	26	M26 x 1.5	40

(mm)

Bore size (mm)	P	S	T	TD_{e8}	TT	TX	TY	TZ	V	Z	ZZ
40	1/4	153	37.5	$15^{-0.032}_{-0.059}$	22	85	62	117	9	162	255
50	3/8	168	44	$15^{-0.032}_{-0.059}$	22	95	74	127	11	181	284
63	3/8	182	52.5	$18^{-0.032}_{-0.059}$	28	110	90	148	12	191	298
80	1/2	218	59.5	$25^{-0.040}_{-0.073}$	34	140	110	192	15	231	360
100	1/2	246	69.5	$25^{-0.040}_{-0.073}$	40	162	130	214	15	255	390

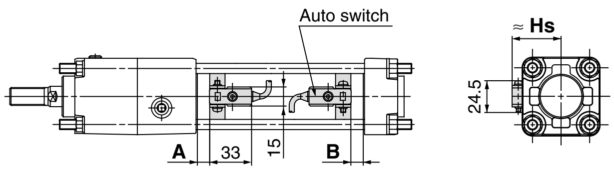
With Bellows (mm)

Bore size (mm)	Stroke range (mm)	e	f	h	ℓ	Z (Single side)	ZZ (Single side)	Z (Both sides)	ZZ (Both sides)
40	25 to 500	43	11.2	59	1/4 stroke	170	263	170	271
50	25 to 600	52	11.2	66	1/4 stroke	189	292	189	300
63	32 to 600	52	11.2	66	1/4 stroke	199	306	199	314
80	41 to 750	65	12.5	80	1/4 stroke	240	369	240	378
100	45 to 750	65	14	81	1/4 stroke	264	399	264	408

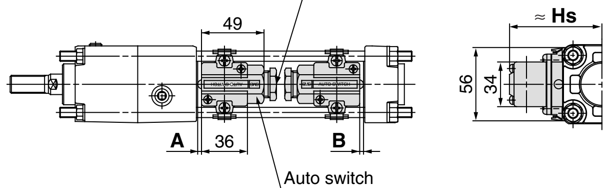
Auto Switch Proper Mounting Position (Detection at Stroke End) and Mounting Height

<Band mounting>

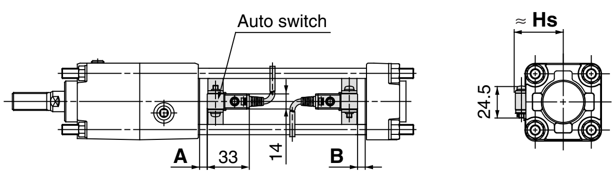
D-B5□/B64
D-B59W



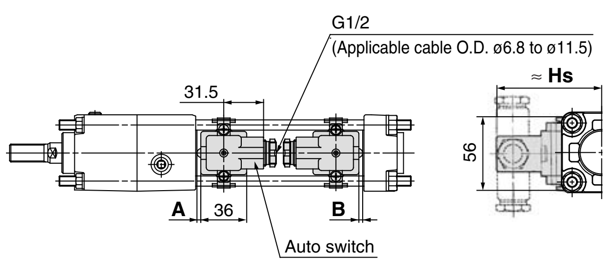
D-A3□
D-G39/K39



D-G5□/K59
D-G5□W/K59W
D-G5BAL
D-G59F/G5NTL

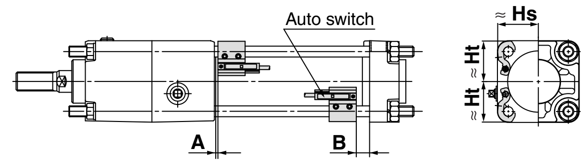


D-A44

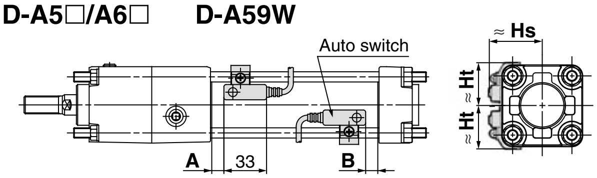


<Tie-rod mounting>

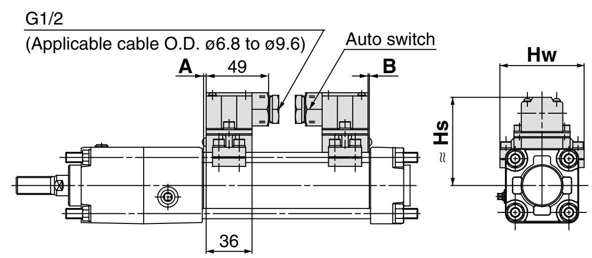
D-A9□/A9□V
D-M9□/M9□V
D-M9□W/M9□WV
D-M9□AL/M9□AVL
D-Z7□/Z80
D-Y59□/Y69□/Y7P/Y7PV
D-Y7□W/Y7□WV
D-Y7BAL



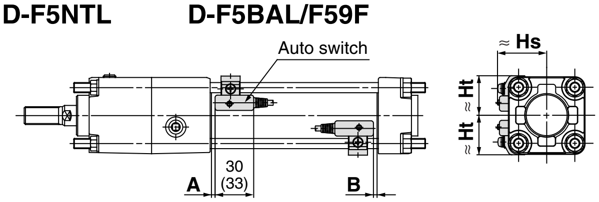
D-A5□/A6□ D-A59W



D-A3□C D-G39C/K39C

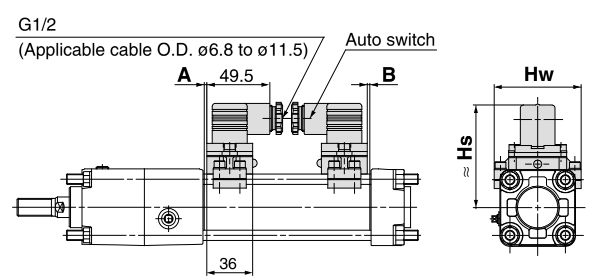


D-F5□/J5□ D-F5□W/J59W
D-F5NTL D-F5BAL/F59F

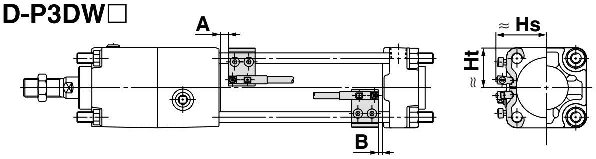


∗ ( ): Value of the D-F59F

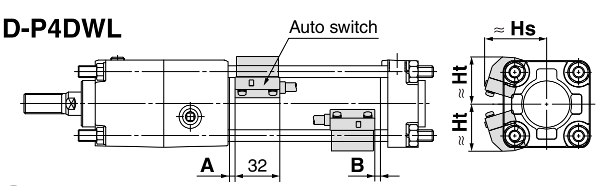
D-A44C



D-P3DW□



D-P4DWL



Auto Switch Proper Mounting Position (Detection at Stroke End) and Mounting Height

Auto Switch Proper Mounting Position

(mm)

Auto switch model / Bore size (mm)	D-A9□ D-A9□V		D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□AL D-M9□AVL		D-B59W D-Z7□ D-Z80 D-Y59□ D-Y69□ D-Y7P D-Y7PV D-Y7□W D-Y7□WV D-Y7BAL		D-P3DW□		D-P4DWL		D-A5□ D-A6□ D-A3□ D-A3□C D-A44 D-A44C D-G39 D-G39C D-K39 D-K39C		D-B5□ D-B64		D-F5□ D-J5□ D-F59F D-F5□W D-J59W D-F5BAL		D-G5□ D-K59 D-G5NTL D-G5□W D-K59W D-G5BAL D-G59F		D-A59W		D-F5NTL	
	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B	A	B
40	6	4	10	8	4	1	6	3	3.5	0.5	0.5	0	1	0	7	4	2.5	0	4.5	1.5	12	9
50	6	4	10	8	3.5	1.5	5.5	3.5	3	1	0	0	0.5	0	6.5	4.5	2	0	4	2	11.5	9.5
63	8.5	7.5	12.5	11.5	6	5	3	1.5	5.5	4.5	2.5	1.5	3	2	9	8	4.5	3.5	6.5	5.5	14	13
80	12	10	16	14	9.5	7.5	6	4.5	9	7	6	4	6.5	4.5	12.5	10.5	8	6	10	8	17.5	15.5
100	13.5	12.5	17.5	16.5	11	10	8	6.5	10.5	9.5	7.5	6.5	8	7	14	13	9.5	8.5	11.5	10.5	19	18

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

Auto Switch Mounting Height

(mm)

Auto switch model / Bore size (mm)	D-A9□ D-M9□ D-M9□W D-M9□AL		D-A9□V		D-M9□V D-M9□WV D-M9□AVL		D-Z7□ D-Z80 D-Y59□ D-Y7P D-Y7BAL D-Y7□W		D-Y69□ D-Y7PV D-Y7□WV		D-P3DW□		D-P4DWL		D-B5□ D-B64 D-B59W D-G5□ D-K59 D-G5NTL D-G5□W D-K59W D-G5BAL D-G59F	D-A3□ D-G39 D-K39	D-A44	D-A5□ D-A6□ D-A59W	
	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Hs	Hs	Hs	Ht
40	30	30	31	30	34	30	30	30	30	30	38	30	42.5	33	37	71.5	81.5	38.5	31.5
50	34	34	35	34	38	34	34	34	34	34	42	34	46.5	37.5	42	76.5	86.5	42	35.5
63	41	41	41.5	41	44	41	41	41	41	41	49	41	52	43	49	83.5	93.5	46.5	43
80	49.5	49	50	49	52.5	49	49.5	49	49.5	49	56	49	58.5	51.5	57.5	92	102	53.5	51
100	56.5	56	58.5	56	61	56	56.5	55.5	57.5	55.5	65	56	66	58.5	68	102.5	112.5	61.5	57.5

Auto switch model / Bore size (mm)	D-F5□ D-J59 D-F5□W D-J59W D-F5BAL D-F59F D-F5NTL		D-A3□C D-G39C D-K39C		D-A44C	
	Hs	Ht	Hs	Hw	Hs	Hw
40	38	31.5	73	69	81	69
50	42	35.5	78.5	77	86.5	77
63	47	43	85.5	91	93.5	91
80	53.5	51	94	107	102	107
100	61	57.5	104	121	112	121

Minimum Stroke for Auto Switch Mounting

n: Number of auto switches (mm)

Auto switch model	Number of auto switches mounted		Mounting brackets other than center trunnion	Center trunnion				
				ø40	ø50	ø63	ø80	ø100
D-A9□	2 (Different surfaces, Same surface), 1		15	75		90	100	110
	n		$15 + 40\frac{(n-2)}{2}$ (n = 2, 4, 6, 8···)	$75 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)		$90 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)	$100 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)	$110 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)
D-A9□V	2 (Different surfaces, Same surface), 1		10	75		90	100	110
	n		$10 + 30\frac{(n-2)}{2}$ (n = 2, 4, 6, 8···)	$75 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)		$90 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)	$100 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)	$110 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)
D-M9□ D-M9□W D-M9□AL	2 (Different surfaces, Same surface), 1		15	80		95	110	115
	n		$15 + 40\frac{(n-2)}{2}$ (n = 2, 4, 6, 8···)	$80 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)		$95 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)	$110 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)	$115 + 40\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)
D-M9□V D-M9□WV D-M9□AVL	2 (Different surfaces, Same surface), 1		10	80		95	110	115
	n		$10 + 30\frac{(n-2)}{2}$ (n = 2, 4, 6, 8···)	$80 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)		$95 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)	$110 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)	$115 + 30\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)
D-A5□/A6□ D-F5□/J5□ D-F5□W/J59W D-F5BAL/F59F	2 (Different surfaces, Same surface), 1		15	90		100	110	120
	n (Same surface)		$15 + 55\frac{(n-2)}{2}$ (n = 2, 4, 6, 8···)	$90 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)		$100 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)	$110 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)	$120 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)
D-A59W	2 (Different surfaces, Same surface), 1		20	90		100	110	120
	n (Same surface)		$20 + 55\frac{(n-2)}{2}$ (n = 2, 4, 6, 8···)	$90 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)		$100 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)	$110 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)	$120 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)
	1		15	90		100	110	120
D-F5NTL	2 (Different surfaces, Same surface), 1		25	110		120	130	140
	n (Same surface)		$25 + 55\frac{(n-2)}{2}$ (n = 2, 4, 6, 8···)	$110 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)		$120 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)	$130 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)	$140 + 55\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)
D-B5□/B64 D-G5□/K59 D-G5□W D-K59W D-G5BAL D-G59F D-G5NTL	2	Different surfaces	15	90		100	110	
		Same surface	75					
	n	Different surfaces	$15 + 50\frac{(n-2)}{2}$ (n = 2, 4, 6, 8, ···)	$90 + 50\frac{(n-4)}{2}$ (n = 4, 8, 12, 16, ···)		$100 + 50\frac{(n-4)}{2}$ (n = 4, 8, 12, 16, ···)	$110 + 50\frac{(n-4)}{2}$ (n = 4, 8, 12, 16···)	
		Same surface	75 + 50 (n – 2) (n = 2, 3, 4, ···)	90 + 50 (n – 2) (n = 2, 4, 6, 8, ···)		100 + 50 (n – 2) (n = 2, 4, 6, 8, ···)	110 + 50 (n – 2) (n = 2, 4, 6, 8, ···)	
	1		10	90		100	110	
D-B59W	2	Different surfaces	20	90		100	110	
		Same surface	75					
	n	Different surfaces	$20 + 50\frac{(n-2)}{2}$ (n = 2, 4, 6, 8, ···)	$90 + 50\frac{(n-4)}{2}$ (n = 4, 8, 12, 16, ···)		$100 + 50\frac{(n-4)}{2}$ (n = 4, 8, 12, 16, ···)	$110 + 50\frac{(n-4)}{2}$ (n = 4, 8, 12, 16, ···)	
		Same surface	75 + 50 (n – 2) (n = 2, 3, 4, ···)	90 + 50 (n – 2) (n = 2, 4, 6, 8, ···)		100 + 50 (n – 2) (n = 2, 4, 6, 8, ···)	110 + 50 (n – 2) (n = 2, 4, 6, 8, ···)	
	1		15	90		100	110	
D-A3□ D-G39 D-K39	2	Different surfaces	35	100		100	110	
		Same surface	100					
	n	Different surfaces	35 + 30 (n – 2) (n = 2, 3, 4, ···)	100 + 30 (n – 2) (n = 2, 4, 6, 8, ···)		100 + 30 (n – 2) (n = 2, 4, 6, 8, ···)	110 + 30 (n – 2) (n = 2, 4, 6, 8, ···)	
		Same surface	100 + 100 (n – 2) (n = 2, 3, 4, ···)	100 + 100 (n – 2) (n = 2, 4, 6, 8, ···)		100 + 100 (n – 2) (n = 2, 4, 6, 8, ···)	110 + 100 (n – 2) (n = 2, 4, 6, 8, ···)	
	1		10	100		100	110	
D-A44	2	Different surfaces	35	100		100	110	
		Same surface	55					
	n	Different surfaces	35 + 30 (n – 2) (n = 2, 3, 4, ···)	100 + 30 (n – 2) (n = 2, 4, 6, 8, ···)		100 + 30 (n – 2) (n = 2, 4, 6, 8, ···)	110 + 30 (n – 2) (n = 2, 4, 6, 8, ···)	
		Same surface	55 + 50 (n – 2) (n = 2, 3, 4, ···)	100 + 50 (n – 2) (n = 2, 4, 6, 8, ···)		100 + 50 (n – 2) (n = 2, 4, 6, 8, ···)	110 + 50 (n – 2) (n = 2, 4, 6, 8, ···)	
	1		10	100		100	110	

Minimum Stroke for Auto Switch Mounting

n: Number of auto switches (mm)

<table>
<tr><th rowspan="2">Auto switch model</th><th rowspan="2" colspan="2">Number of auto switches mounted</th><th rowspan="2">Mounting brackets other than center trunnion</th><th colspan="5">Center trunnion</th></tr>
<tr><th>ø40</th><th>ø50</th><th>ø63</th><th>ø80</th><th>ø100</th></tr>
<tr><td rowspan="5">D-A3□C
D-G39C
D-K39C</td><td rowspan="2">2</td><td>Different surfaces</td><td>20</td><td colspan="2" rowspan="2">100</td><td rowspan="2">100</td><td colspan="2" rowspan="2">120</td></tr>
<tr><td>Same surface</td><td>100</td></tr>
<tr><td rowspan="2">n</td><td>Different surfaces</td><td>20 + 35 (n – 2)
(n = 2, 3, 4, ···)</td><td colspan="2">100 + 35 (n – 2)
(n = 2, 4, 6, 8, ···)</td><td>100 + 35 (n – 2)
(n = 2, 4, 6, 8, ···)</td><td colspan="2">120 + 35 (n – 2)
(n = 2, 4, 6, 8, ···)</td></tr>
<tr><td>Same surface</td><td>100 + 100 (n – 2)
(n = 2, 3, 4, 5···)</td><td colspan="2">100 + 100 (n – 2)
(n = 2, 4, 6, 8, ···)</td><td>100 + 100 (n – 2)
(n = 2, 4, 6, 8, ···)</td><td colspan="2">120 + 100 (n – 2)
(n = 2, 4, 6, 8, ···)</td></tr>
<tr><td colspan="2">1</td><td>10</td><td colspan="2">100</td><td>100</td><td colspan="2">120</td></tr>
<tr><td rowspan="5">D-A44C</td><td rowspan="2">2</td><td>Different surfaces</td><td>20</td><td colspan="2" rowspan="2">100</td><td rowspan="2">100</td><td colspan="2" rowspan="2">120</td></tr>
<tr><td>Same surface</td><td>55</td></tr>
<tr><td rowspan="2">n</td><td>Different surfaces</td><td>20 + 35 (n – 2)
(n = 2, 3, 4, ···)</td><td colspan="2">100 + 35 (n – 2)
(n = 2, 4, 6, 8, ···)</td><td>100 + 35 (n – 2)
(n = 2, 4, 6, 8, ···)</td><td colspan="2">120 + 35 (n – 2)
(n = 2, 4, 6, 8, ···)</td></tr>
<tr><td>Same surface</td><td>55 + 50 (n – 2)
(n = 2, 3, 4, ···)</td><td colspan="2">100 + 50 (n – 2)
(n = 2, 4, 6, 8, ···)</td><td>100 + 50 (n – 2)
(n = 2, 4, 6, 8, ···)</td><td colspan="2">120 + 50 (n – 2)
(n = 2, 4, 6, 8, ···)</td></tr>
<tr><td colspan="2">1</td><td>10</td><td colspan="2">100</td><td>100</td><td colspan="2">120</td></tr>
<tr><td rowspan="2">D-Z7□/Z80
D-Y59□/Y7P
D-Y7□W</td><td colspan="2">2 (Different surfaces, Same surface), 1</td><td>15</td><td>80</td><td>85</td><td>90</td><td>95</td><td>105</td></tr>
<tr><td colspan="2">n</td><td>15 + 40 $\frac{(n-2)}{2}$
(n = 2, 4, 6, 8···)</td><td>80 + 40 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td><td>85 + 40 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td><td>90 + 40 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td><td>95 + 40 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td><td>105 + 40 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td></tr>
<tr><td rowspan="2">D-Y69□/Y7PV
D-Y7□WV</td><td colspan="2">2 (Different surfaces, Same surface), 1</td><td>10</td><td colspan="2">65</td><td>75</td><td>80</td><td>90</td></tr>
<tr><td colspan="2">n</td><td>10 + 30 $\frac{(n-2)}{2}$
(n = 2, 4, 6, 8···)</td><td colspan="2">65 + 30 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td><td>75 + 30 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td><td>80 + 30 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td><td>90 + 30 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td></tr>
<tr><td rowspan="2">D-Y7BAL</td><td colspan="2">2 (Different surfaces, Same surface), 1</td><td>20</td><td colspan="2">95</td><td>100</td><td>105</td><td>110</td></tr>
<tr><td colspan="2">n</td><td>20 + 45 $\frac{(n-2)}{2}$
(n = 2, 4, 6, 8···)</td><td colspan="2">95 + 45 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td><td>100 + 45 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td><td>105 + 45 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td><td>110 + 45 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td></tr>
<tr><td rowspan="2">D-P3DW□</td><td colspan="2">2 (Different surfaces, Same surface), 1</td><td>15</td><td colspan="3">85</td><td>95</td><td>100</td></tr>
<tr><td colspan="2">n</td><td>15 + 50 $\frac{(n-2)}{2}$
(n = 2, 4, 6, 8···)</td><td colspan="3">85 + 50 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td><td>95 + 50 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td><td>100 + 50 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td></tr>
<tr><td rowspan="2">D-P4DWL</td><td colspan="2">2 (Different surfaces, Same surface), 1</td><td>15</td><td colspan="2">120</td><td>130</td><td colspan="2">140</td></tr>
<tr><td colspan="2">n</td><td>15 + 65 $\frac{(n-2)}{2}$
(n = 2, 4, 6, 8···)</td><td colspan="2">120 + 65 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td><td>130 + 65 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td><td colspan="2">140 + 65 $\frac{(n-4)}{2}$
(n = 4, 8, 12, 16···)</td></tr>
</table>

Operating Range

(mm)

Auto switch model	Bore size				
	40	50	63	80	100
D-A9□/A9□V	7.5	8.5	9.5	9.5	10.5
D-M9□/M9□V D-M9□W/M9□WV D-M9□AL/M9□AVL	4.5	5	5.5	5	6
D-Z7□/Z80	8.5	7.5	9.5	9.5	10.5
D-A3□/A44 D-A3□C/A44C D-A5□/A6□ D-B5□/B64	9	10	11	11	11
D-A59W	13	13	14	14	15
D-B59W	14	14	17	16	18
D-Y59□/Y69□ D-Y7P/Y7□V D-Y7□W/Y7□WV D-Y7BAL	8	7	5.5	6.5	6.5

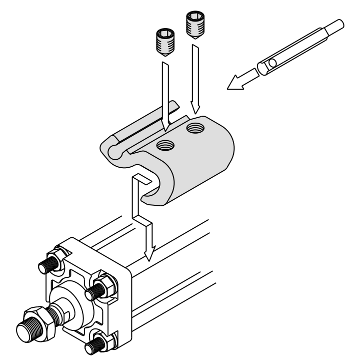
Auto switch model	Bore size				
	40	50	63	80	100
D-F5□/J5□/F59F D-F5□W/J59W D-F5BAL/F5NTL	4	4	4.5	4.5	4.5
D-G5□/K59/G59F D-G5□W/K59W D-G5NTL/G5BAL	5	6	6.5	6.5	7
D-G5NBL	35	35	40	40	40
D-G39/K39 D-G39C/K39C	9	9	10	10	11
D-P3DW□	4.5	5	6	5.5	6
D-P4DWL	4	4	4.5	4	4.5

∗ Since this is a guideline including hysteresis, not meant to be guaranteed. (assuming approximately ±30% dispersion) There may be the case it will vary substantially depending on the ambient environment.

Auto Switch Mounting Bracket/Part No.

<Tie-rod mounting>

Auto switch model	Bore size (mm)				
	40	50	63	80	100
D-A9□/A9□V D-M9□/M9□V D-M9□W/M9□WV D-M9□AL/M9□AVL	BA7-040	BA7-040	BA7-063	BA7-080	BA7-080
D-A5□/A6□/A59W D-F5□/J5□/F5□W/J59W D-F5NT/F5BAL/F59F	BT-04	BT-04	BT-06	BT-08	BT-08
D-A3□C/A44C/G39C/K39C	BA3-040	BA3-050	BA3-063	BA3-080	BA3-100
D-Z7□/Z80 D-Y59□/Y69□ D-Y7P/Y7PV D-Y7□W/Y7□WV D-Y7BAL	BA4-040	BA4-040	BA4-063	BA4-080	BA4-080
D-P3DW□	BMB8-050S	BMB8-050S	BA7T-063S	BA7T-080S	BA7T-080S
D-P4DWL	BAP2-040	BAP2-040	BAP2-063	BAP2-080	BAP2-080



• The above figure shows the mounting example of the D-A9□(V)/M9□(V)/M9□W(V)/M9□A(V)L.

<Band mounting>

Auto switch model	Bore size (mm)				
	40	50	63	80	100
D-A3□/A44 D-G39/K39	BDS-04M	BDS-05M	BMB1-063	BMB1-080	BMB1-100
D-B5□/B64 D-B59W D-G5□/K59 D-G5□W/K59W D-G59F D-G5NTL D-G5NBL	BH2-040	BA5-050	BAF-06	BAF-08	BAF-10

∗ Auto switch mounting bracket is attached to the D-A3□C/A44C/G39C/K39C.
To order, indicate as shown below, according to the cylinder size.
(Example) ø40: D-A3□C-4, ø50: D-A3□C-5
ø63: D-A3□C-6, ø80: D-A3□C-8, ø100: D-A3□C-10
To order the auto switch mounting bracket separately, use the part number as shown above.

[Mounting screw set made of stainless steel]

The following mounting screw set made of stainless steel (including set screw) is available. Use it in accordance with the operating environment. (Order the auto switch mounting bracket and band separately, since they are not included.)

BBA1: For D-A5/A6/F5/J5 types
BBA3: For D-B5/B6/G5/K5 types

The D-F5BAL/G5BAL auto switches are set on the cylinder with the stainless steel screws above when shipped. When an auto switch is shipped independently, the BBA1 or BBA3 is attached.

Note 1) Refer to Best Pneumatics No. 3 for details about the BBA1 and BBA3.
Note 2) When using the D-M9□AL/D-M9□AVL/Y7BAL, do not use the steel set screws included in the auto switch mounting brackets above (BA7-□□□, BA4-□□□). Order a stainless steel screw set (BBA1) separately, and select and use the M4 x 6L stainless steel set screws included in the BBA1.

Other than the applicable auto switches listed in “How to Order”, the following auto switches can be mounted.
For detailed specifications, refer to Best Pneumatics No. 3.

Auto switch type	Model	Electrical entry	Features
Reed	D-A93V, A96V	Grommet (Perpendicular)	—
	D-A90V		Without indicator light
	D-A53, A56, B53, Z73, Z76	Grommet (In-line)	—
	D-A67, Z80		Without indicator light
Solid state	D-M9NV, M9PV, M9BV	Grommet (Perpendicular)	—
	D-Y69A, Y69B, Y7PV		
	D-M9NWV, M9PWV, M9BWV		Diagnostic indication (2-color indication)
	D-Y7NWV, Y7PWV, Y7BWV		
	D-M9NAVL, M9PAVL, M9BAVL		Water resistant (2-color indication)
	D-Y59A, Y59B, Y7P	Grommet (In-line)	—
	D-F59, F5P, J59		
	D-Y7NW, Y7PW, Y7BW		Diagnostic indication (2-color indication)
	D-F59W, F5PW, J59W		
	D-F5BAL, Y7BAL		Water resistant (2-color indication)
	D-F5NTL, G5NTL		With timer
	D-P4DWL, P5DWL		Magnetic field resistant (2-color indication)

∗ A pre-wired connector is available for solid state auto switches. For details, refer to Best Pneumatics No. 3.
∗ Normally closed (NC = b contact), solid state auto switches (D-F9G/F9H/Y7G/Y7H) are also available. For details, refer to Best Pneumatics No. 3.
∗ Wide range detection solid state auto switch (D-G5NBL) is also available. For details, refer to Best Pneumatics No. 3.

Series CNA2
Specific Product Precautions 1

Be sure to read before handling.
Refer to back cover for Safety Instructions, “Handling Precautions for SMC Products” (M-E03-3) for Actuators and Auto Switches Precautions.

Design of Equipment and Machinery

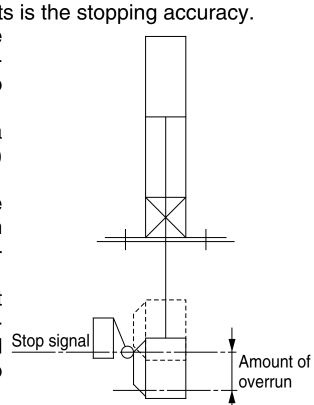
⚠ Warning

1. **Construct so that the human body will not come into direct contact with driven objects or the moving parts of locking cylinders.**
   Devise a safe structure by attaching protective covers that prevent direct contact with the human body, or in cases where there is a danger of contact, provide sensors or other devices to perform an emergency stop, etc., before contact occurs.
2. **Use a balance circuit, taking cylinder lurching into consideration.**
   In cases such as an intermediate stop, where a lock is operated at a desired position within the stroke and air pressure is applied from only one side of the cylinder, the piston will lurch at high speed when the lock is released. In such situations, there is a danger of causing human injury by having hands or feet, etc., caught, and also a danger for causing damage to the equipment. In order to prevent this lurching, a balance circuit such as the recommended pneumatic circuits (back page 2) should be used.

Selection

⚠ Warning

1. **When in the locked state, do not apply a load accompanied by an impact shock, strong vibration or turning force, etc.**
   Use caution, because an external action such as an impacting load, strong vibration or turning force, may damage the locking mechanism or reduce its life.
2. **Consider stopping accuracy and the amount of overrun when an intermediate stop is performed.**
   Due to the nature of a mechanical lock, there is a momentary lag with respect to the stop signal, and a time delay occurs before stopping. The cylinder stroke resulting from this delay is the overrun amount. The difference between the maximum and minimum overrun amounts is the stopping accuracy.
   - Place a limit switch before the desired stopping position, at a distance equal to the overrun amount.
   - The limit switch must have a detection length (dog length) of the overrun amount + α.
   - For SMC’s auto switches, the operating range is between 4 and 40 mm. (It varies depending on a switch model.) When the overrun amount exceeds this range, self-holding of the contact should be performed at the auto switch load side.



   ∗For stopping accuracy, refer to page 4.
3. **In order to further improve stopping accuracy, the time from the stop signal to the operation of the lock should be shortened as much as possible.**
   To accomplish this, use a device such as a highly responsive electric control circuit or solenoid valve driven by direct current, and place the solenoid valve as close as possible to the cylinder.

Selection

⚠ Warning

4. **Note that the stopping accuracy will be influenced by changes in piston speed.**
   When piston speed changes during the course of the cylinder stroke due to variations in the load or disturbances, etc., the dispersion of stopping positions will increase. Therefore, consideration should be given to establishing a standard speed for the piston just before it reaches the stopping position.
   Moreover, the dispersion of stopping positions will increase during the cushioned portion of the stroke and during the accelerating portion of the stroke after the start of operation, due to the large changes in piston speed.
5. **The holding force (max. static load) indicates the maximum capability to hold a static load without loads, vibration and impact. This does not indicate a load that can be held in ordinary conditions.**
   Select the most suitable bore sizes for the operating conditions in accordance with the selection procedures. The Model Selection (pages 1 and 2) is based on use at the intermediate stop (including emergency stops during the operation). However, when the cylinder is in a locked state, kinetic energy does not act upon it. Under these conditions, use the load weight at the maximum speed (V) of 100 mm/s shown in Chart (5) to (7) on page 2 depending on the operating pressure and select models.

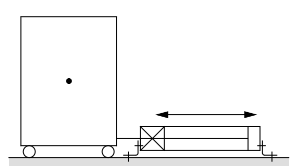
Mounting

⚠ Warning

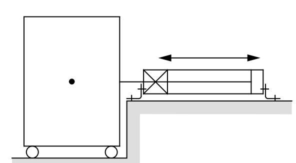
1. **Be certain to connect the rod end to the load with the lock released.**
   - If connected in the locked state, a load greater than the turning force or holding force, etc., may operate on the piston rod and cause damage to the lock mechanism. The CNA2 series is equipped with an emergency unlocking mechanism; however, when connecting the rod end to the load, this should be done with the lock released. This can be accomplished by simply connecting an air line to the unlocking port and supplying air pressure of 36 psi or more.

⚠ Caution

1. **Do not apply offset loads to the piston rod.**
   Particular care should be taken to match the load’s center of gravity with the center of the cylinder shaft. When there is a large discrepancy, the piston rod may be subjected to uneven wear or damage due to the inertial moment during locking stops.



× Load center of gravity and cylinder shaft center are not matched.



○ Load center of gravity and cylinder shaft center are matched.

Note) Can be used if all of the generated moment is absorbed by an effective guide.

Series CNA2
Specific Product Precautions 2

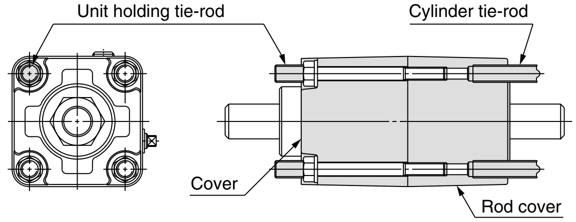
Be sure to read before handling.
Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) for Actuators and Auto Switches Precautions.

Mounting

⚠ Caution

2. Caution when using the basic style or replacing the mounting bracket.
The lock unit and cylinder rod cover are assembled as shown in the figure below. For this reason, it cannot be installed as in the case of common air cylinders, by using the basic style and screwing the cylinder tie-rods directly to machinery.
Furthermore, when replacing mounting brackets, the unit holding tie-rods may get loosen. Tighten them once again in such a case.
Use a socket wrench for replacing the mounting bracket or tightening the unit holding tie-rod.

Bore size (mm)	Mounting bracket nut			Unit holding tie-rod	
	Nut	Width across flats	Socket	Width across flats	Socket
40, 50	JIS B 1181 Class 3 M8 x 1.25	13	JIS B 4636 2-point angle socket 13	10	JIS B 4636 2-point angle socket 10
				13	JIS B 4636 2-point angle socket 13
63	JIS B 1181 Class 3 M10 x 1.25	17	JIS B 4636 2-point angle socket 17	13	JIS B 4636 2-point angle socket 13
80, 100	JIS B 1181 Class 3 M12 x 1.25	19	JIS B 4636 2-point angle socket 19	17	JIS B 4636 2-point angle socket 17



Adjustment

⚠ Caution

1. Adjust air balance for cylinder. Balance the load by adjusting the air pressure in the cylinder rod end and head end after the lock is released when the load is mounted on cylinder. When you have this air balance, cylinder ejection at lock release can be avoided.
2. Adjust mounting position for detection area of auto switch, etc. When intermediate stop is done, adjust the mounting position for detection area of auto switch, etc., with consideration of overrun distance to required stop position.

Pneumatic Circuit

⚠ Warning

1. Be certain to use a pneumatic circuit which will apply balancing pressure to both sides of the piston when in a locked stop.
In order to prevent cylinder lurching after a lock stop, when restarting or when manually unlocking, a circuit should be used to which will apply balancing pressure to both sides of the piston, thereby canceling the force generated by the load in the direction of piston movement.

Pneumatic Circuit

⚠ Warning

2. The effective area of the lock release solenoid valve should be at least 50% of the effective area of the cylinder driving solenoid valve, and it should be installed as close to the cylinder as possible so that it is closer than the cylinder driving solenoid valve.
If the effective area of the lock release solenoid valve is smaller than the cylinder driving solenoid valve or if it is installed at a distance from the cylinder, the time required for exhausting air for releasing the lock will be longer, which may cause a delay in the locking operation.
The delay in the locking operation may result in problems such as increase of overrunning when performing intermediate stop or emergency stop during operation, or if maintaining position from the operation stop state such as drop prevention, workpieces may be dropped depending on the timing of the load action to the operation delay of the lock.

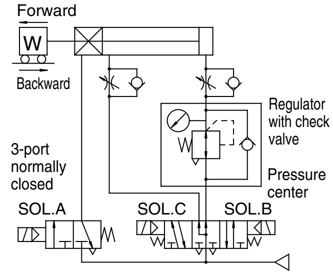
3. Avoid backflow of the exhaust pressure when there is a possibility of interference of exhaust air, for example for a common exhaust type valve manifold.
The lock may not operate properly when the exhaust air pressure backflows due to interference of the exhaust air when exhausting air for lock release. It is recommended to use an individual exhaust type manifold or individual valves.

4. Allow at least 0.5 seconds from a locked stop (intermediate stop of the cylinder) until release of the lock.
When the locked stop time is too short, the piston rod (and load) may lurch at a speed greater than the control speed of the speed controller.

5. When restarting, control the switching signal for the unlocking solenoid valve so that it acts before or at the same time as the cylinder drive solenoid valve.
If the signal is delayed, the piston rod (and load) may lurch at a speed greater than the control speed of the speed controller.

6. Basic circuit

1) [Horizontal]

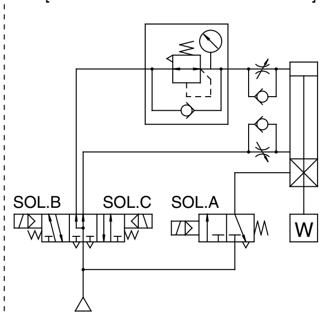


SOL.A	SOL.B	SOL.C	Action
ON	ON	OFF	Forward
OFF	OFF	OFF	Locked stop
ON	OFF	OFF	Unlocked
ON	ON	OFF	Forward
ON	OFF	ON	Backward
OFF	OFF	OFF	Locked stop
ON	OFF	OFF	Unlocked
ON	OFF	ON	Backward

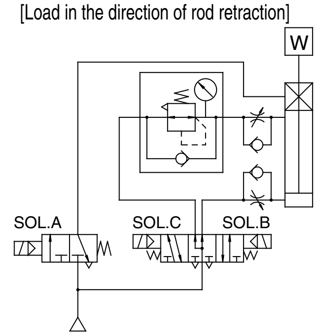
0.5 s or more
0 to 0.5 s
0.5 s or more
0 to 0.5 s

2) [Vertical]

[Load in the direction of rod extension]



[Load in the direction of rod retraction]



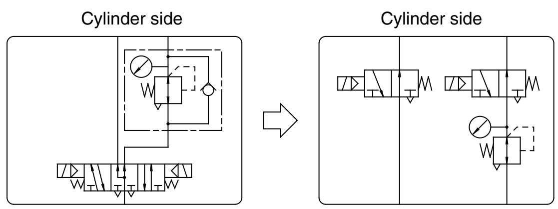
Series CNA2
Specific Product Precautions 3

Be sure to read before handling.
Refer to back cover for Safety Instructions, “Handling Precautions for SMC Products” (M-E03-3) for Actuators and Auto Switches Precautions.

Pneumatic Circuit

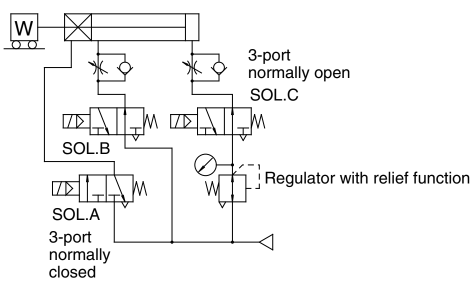
⚠ Caution

1. 3-position pressure center solenoid valve and regulator with check valve can be replaced with two 3-port normally open valves and a regulator with relief function.

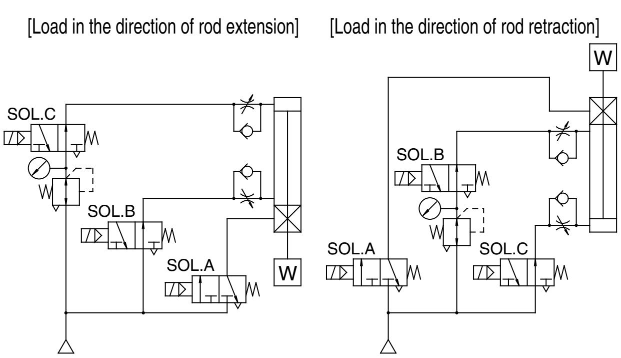


[Example]

1) [Horizontal]



2) [Vertical]



Manually Unlocking

⚠ Warning

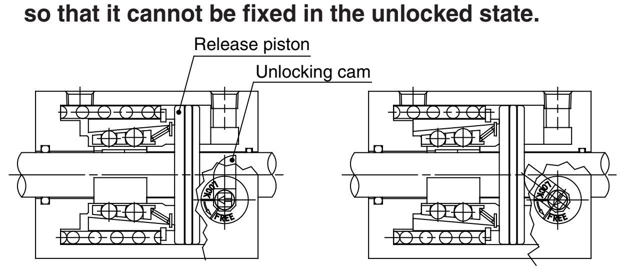
1. **Never operate the unlocking cam until safety has been confirmed. (Do not turn to the FREE side.)**
   - When unlocking is performed with air pressure applied to only one side of the cylinder, the moving parts of the cylinder will lurch at high speed causing a serious hazard.
   - When unlocking is performed, be sure to confirm that personnel are not within the load movement range and that no other problems will occur if the load moves.
2. **Before operating the unlocking cam, exhaust any residual pressure which is in the system.**
3. **Take measures to prevent the load from dropping when unlocking is performed.**
   - Perform work with the load in its lowest position.
   - Take measures for drop prevention by strut, etc.

⚠ Caution

1. **The unlocking cam is an emergency unlocking mechanism only. During an emergency when the air supply is stopped or cut off, this is used to alleviate a problem by forcibly pushing back the release piston and brake spring to release the lock.**
2. **When installing the cylinder into equipment or performing adjustments, etc., be sure to apply air pressure of 36 psi or more to the unlocking port, and do not perform work using the unlocking cam.**
3. **When releasing the lock with the unlocking cam, it must be noted that the internal resistance of the cylinder will be high, unlike normally unlocking with air pressure.**

Bore size (mm)	Cylinder internal resistance (N)	Cam operating torque (guide) (N·m)	Width across flats dimension (mm)
40	108	5.9	5
50	275	11.8	6
63	432	12.8	7
80	686	20.6	7
100	765	23.5	9

4. **Be sure to operate the unlocking cam (the arrow or mark on the head part of the unlocking cam) on the FREE side and do not turn with a torque greater than the maxmum cam operating torque. There is a danger of damaging the unlocking cam if it is turned excessively.**
5. **For safety reasons, the unlocking cam is constructed so that it cannot be fixed in the unlocked state.**



Locked state **Manually unlocked state**

[Principle]

If the unlocking cam is turned counterclockwise with a tool such as an adjustable angle wrench, the release piston is pushed back and the lock is released. Since the lever will return to its original position when released and become locked again, it should be held in this position for as long as unlocking is needed.

Series CNA2
Specific Product Precautions 4

Be sure to read before handling.
Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) for Actuators and Auto Switches Precautions.

Maintenance

⚠ Caution

1. Never disassemble the lock unit.

It is very dangerous to disassemble the lock unit of the CNA2 series because it has a strong spring installed inside, so never disassemble the lock unit. Replace the lock unit if the seal or other internal parts need to be replaced.

2. Lock unit model

To order the CNA2 series lock units for maintenance, use the order numbers given in the below table.

How to Order

CNA2 – 40 TN D – UA [ ]

- **Bore size (mm)** — 40
- **Port type** — TN

Nil	Rc port
TN	NPT port
TF	G port

- **Locking direction (Both directions)** — D
- **Unit assembly** — UA
- **Suffix**

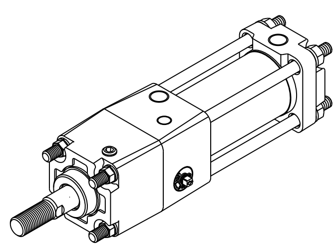
Nil	Standard
L*	For long stroke

* The lock unit for long stroke is applicable only to the flange style with 1001 stroke or longer whose bore size is ø50 to ø100.
(Example: CNA2-100D-UAL)

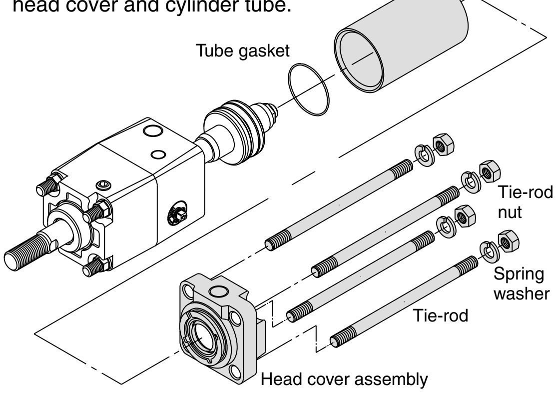
2. How to replace lock units

1) Loosen the tie-rod nuts (4 pcs.) on the cylinder head cover side by using a socket wrench.
For applicable socket, refer to the below table.

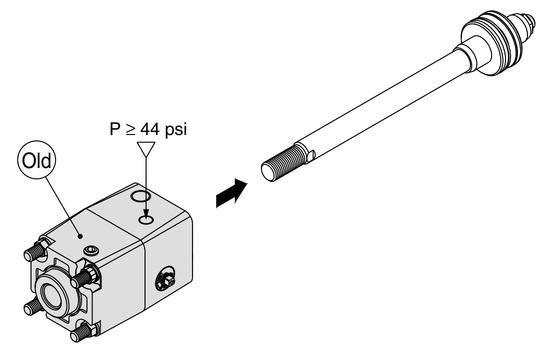
Bore size (mm)	Nut	Width across flats dimension	Socket
40, 50	JIS B 1181 Class 2 M8 x 1.25	13	JIS B 4636 + 2-point angle socket 13
63	JIS B 1181 Class 2 M10 x 1.25	17	JIS B 4636 + 2-point angle socket 17
80, 100	JIS B 1181 Class 2 M12 x 1.75	19	JIS B 4636 + 2-point angle socket 19



2) Remove the tie-rods,
head cover and cylinder tube.

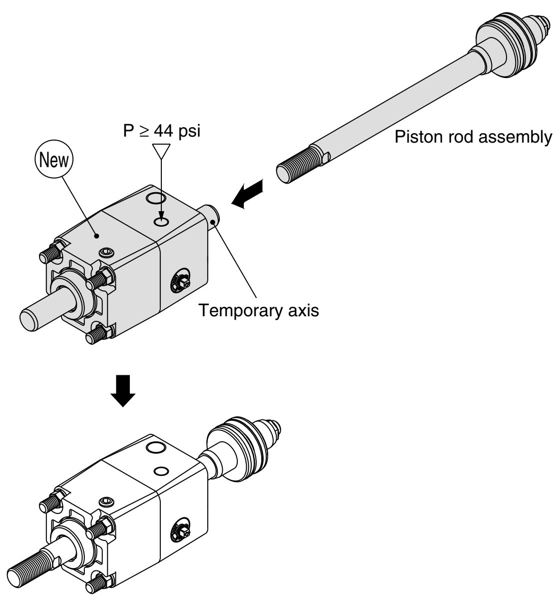


3) Apply 44 psi or more of compressed air to the unlocking port, and pull out the piston rod assembly.



4) Similarly, apply 44 psi or more of compressed air to the unlocking port of the new lock unit, and replace the new lock unit's temporary axis with the previous piston rod assembly.

Note) Be sure to keep applying compressed air with a pressure of at least 44 psi to the lock releasing port when replacing the temporary rod of a new lock unit with a piston rod assembly.
If the compressed air applied to the lock releasing port is released (when it is in the lock condition) while the temporary rod and the piston rod assembly are removed from the lock unit, the brake shoe will be deformed and it will become impossible to insert the piston rod assembly, which will make the lock unit impossible to use.



5) Reassemble in reverse order from step 2) to 1).

⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of **"Caution," "Warning"** or **"Danger."** They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC), American National Standards Institute (ANSI)*1) and other safety regulations.

⚠ Caution:	**Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
⚠ Warning:	**Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
⚠ Danger :	**Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

*1) ISO 4414: Pneumatic fluid power – General rules relating to systems.
ISO 4413: Hydraulic fluid power – General rules relating to systems.
IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
ISO 10218-1: Manipulating industrial robots - Safety.
ANSI / (NFPA) T2.25.1 R2: Pneumatic fluid power - Systems standard for industrial machinery.
NFPA (Fluid) T2.24.1 R1: Hydraulic fluid power - Systems standard for stationary industrial machinery.
NFPA 79: Electrical Standard for Industrial Machinery.
ANSI / RIA / ISO 10218 -1: Robots for Industrial Environment - Safety Requirements - Part 1 - Robot.
etc.

⚠ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.
Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.
The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

⚠ Caution

1. The product is provided for use in manufacturing industries.
The product herein described is basically provided for peaceful use in manufacturing industries.
If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.
If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered.*2)
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

***2) Vacuum pads are excluded from this 1 year warranty.**
A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.
Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

⚠ Safety Instructions | Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

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